

AIWA®**XK-007****SERVICE
MANUAL**STEREO CASSETTE DECK


• BASIC TAPE MECHANISM : DM-29

• TYPE. H, C, E, K, K1, Z

SPECIFICATIONS

Type	Stereo cassette tape deck
Track format	4 tracks, 2 channels
Power supply	XK-007E, Z AC 220 V, 50/60 Hz XK-007K, K ₁ AC 240 V, 50/60 Hz XK-007C AC 120 V, 60 Hz XK-007H AC 120 V/220 V/240 V switchable, 50/60 Hz
Power consumption	XK-007E, K, K ₁ , Z, C 32 W XK-007H 30 W
Frequency response	METAL tape: 20 — 20,000 Hz CrO ₂ tape: 20 — 19,000 Hz NORMAL tape: 20 — 18,000 Hz
Signal-to-noise ratio	95 dB (METAL tape dbx NR ON)
Wow and flutter	0.045% (According to DIN 45500) 0.025% (WRMS)
Tape speed	4.8 cm/sec. (1-7/8 ips)
Recording system	AC bias (frequency 105 kHz)
Erase system	AC erase
Motor	DC servomotor × 1 DC motor × 1

Playback head	PC-OCC coil super DX head
Recording head	PC-OCC coil super DX head
Erase head	Double-gap sendust head
Inputs	REC/LINE IN, CD/DAT DIRECT IN maximum input sensitivity: 50 mV (47 kΩ)
Outputs	PLAY/LINE OUT standard output level: 530 mV (0 VU); suitable load impedance: over 47 kΩ. PHONES: 1.5 mW (8 Ω)
Dimensions	430 (W) × 135 (H) × 420.7 (D) mm
Weight	8.1 kg

- Design and specifications are subject to change without notice.
- Noise reduction system manufactured under license from Dolby Laboratories Licensing Corporation.
- Dolby and the  symbol are trademarks of Dolby Laboratories Licensing Corporation.
- "dbx is a trademark owned and registered by dbx"

DISASSEMBLY INSTRUCTIONS

1. Mechanism ASSY Removal

- 1) Remove the steel cabinet.
- 2) Remove 2 screws and take out the stabilizer solenoid.
(See Figure-1)

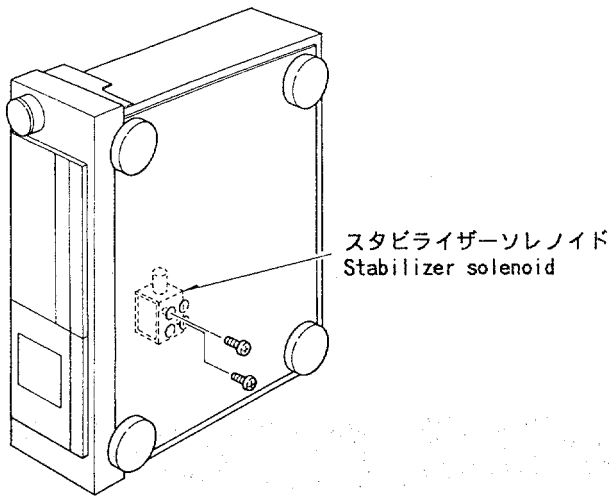


Fig.1

2. Cassette Holder Removal

- 1) Remove 2 screws in the EJECT state and then remove the holder in the direction of the arrow. Be careful that the lever (EJECT) is also removed at this time. (See Figure-4)
- 2) Turn on SW103 and SW107 to operate the mechanism in this state.

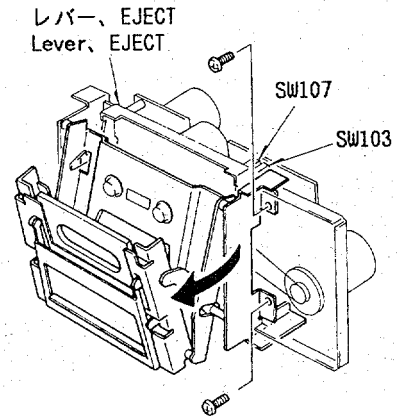


Fig. 4

- 3) Remove the cassette lid in the direction of arrow ①. Remove 6 screws and lay out the wires, then remove the front cabinet in the direction of arrow ②.
(See Figure-2)

ワイヤを引き出す。 フロントキャビネット
Pull out the wires. Front cabinet

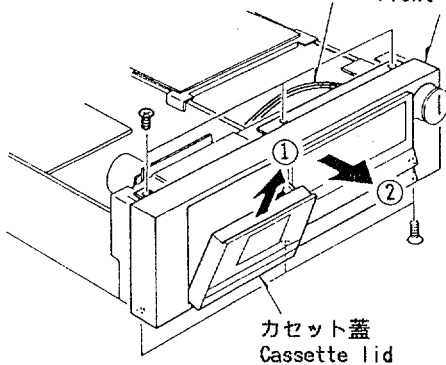


Fig.2

3. Main-2 C.B Removal

- 1) Remove 4 screws and lift the main-2 circuit board.
(See Figure-5)

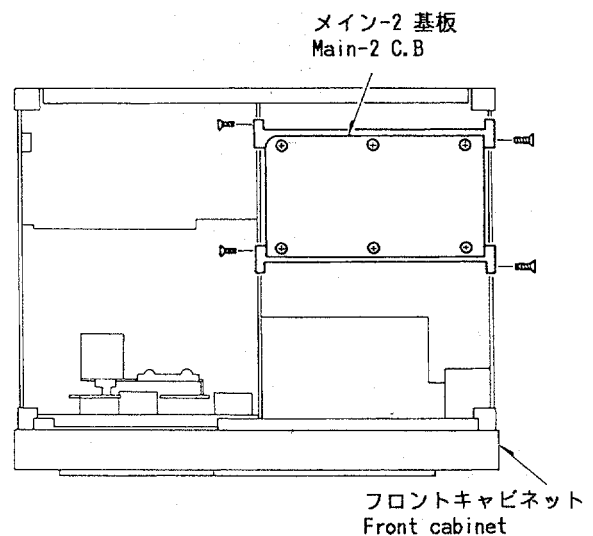


Fig-5

- 4) Remove 5 screws and push button (EJECT), then pull out the mechanism ASSY in the direction of the arrow. Take care of the hook of the lever plunger ASSY at this time. (See Figure-3)

スプリングをはずしてから
ビスをはずす。
Remove the spring and
then the screw.

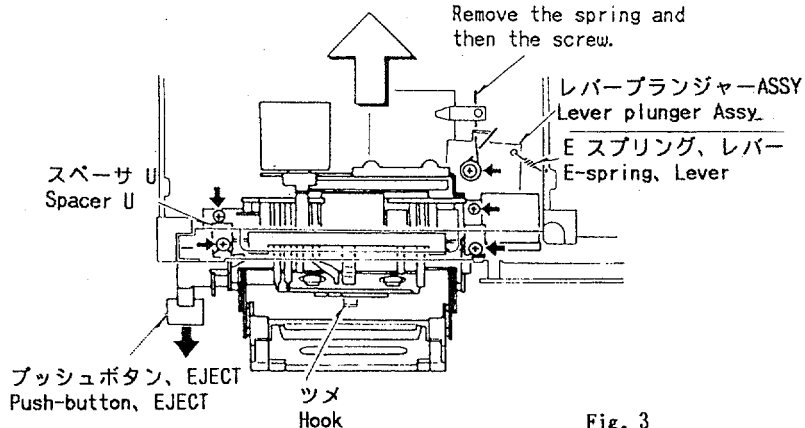


Fig. 3

ELECTRICAL MAIN PARTS LIST

REF.NO.	PART NO.	DESCRIPTION	REF.NO.	PART NO.	DESCRIPTION
=== IC ===					
	87-001-384-010	IC,CX20188	C707	*87-010-402-010	CAP,ELECT 2.2-50 SME
	82-226-645-010	IC,HD614042S-A87	C708	*87-010-402-010	CAP,ELECT 2.2-50 SME
	87-020-111-010	IC,L78M05	C709	*87-010-379-010	CAP,ELECT 22-16V SME
	87-020-877-010	IC,LC4966	C710	*87-010-379-010	CAP,ELECT 22-16V SME
	82-100-630-010	IC,LC6502B-724	C713	*87-010-697-010	CAP,ELECT AWD 220-16
	82-226-681-010	IC,LC6528C-3688	C715	*87-018-034-010	CAP,CERA-SOL S 150P
	87-020-533-010	IC,M4069UBP	C716	*87-018-034-010	CAP,CERA-SOL S 150P
	87-020-679-010	IC,M4572BP	C719	*87-010-133-010	CAP,ELECT BP 2.2-50V
	87-027-895-010	IC,M5218L	C720	*87-010-133-010	CAP,ELECT BP 2.2-50V
	87-001-383-010	IC,M5220P	C721	*87-014-193-010	CAP,PP 0.0022G
	87-020-619-010	IC,M5238L	C722	*87-014-193-010	CAP,PP 0.0022G
	87-027-909-010	IC,M54523P	C723	*87-014-193-010	CAP,PP 0.0022G
	87-001-387-010	IC,M5F78M10	C724	*87-014-193-010	CAP,PP 0.0022G
	87-020-871-010	IC,M5F78M12L	C725	*87-014-161-010	CAP,PP 0.0039-100V G
	87-001-388-010	IC,M5F79M10	C726	*87-014-161-010	CAP,PP 0.0039-100V G
	87-020-884-010	IC,M5F79M12L	C733	*87-010-132-010	CAP,ELECT BP 1-50
	87-027-940-010	IC,NJM2903S	C734	*87-010-132-010	CAP,ELECT BP 1-50
	87-020-052-010	IC,NJM4556S	C741	*87-010-132-010	CAP,ELECT BP 1-50
	87-027-986-010	IC,NJM4560S	C742	*87-010-132-010	CAP,ELECT BP 1-50
	87-001-389-010	IC,SBX1483-55	C743	*87-014-115-010	CAP,PP 0.0056G
	87-027-937-010	IC,TC4030BP	C744	*87-014-115-010	CAP,PP 0.0056G
	87-001-385-010	IC,UPC1252H2	C747	*87-010-404-010	CAP,ELECT 4.7-50 SME
	87-001-386-010	IC,UPC1253H2	C748	*87-010-404-010	CAP,ELECT 4.7-50 SME
			C751	*87-014-079-010	CAP,PP 8200P-100V J
=== TRANSISTOR ===					
	89-109-521-010	TRANSISTOR,2SA952K	C754	*87-010-138-010	CAP,ELECT BP 22-25
	89-110-155-010	TRANSISTOR,2SA1015 GR	C755	*87-010-132-010	CAP,ELECT BP 1-50
	89-210-154-010	TRANSISTOR,2SB1015Y,GR	C759	*87-010-378-010	CAP,ELECT 10-16
	89-309-455-010	TRANSISTOR,2SC945L,Q	C760	*87-010-101-010	CAP,ELECT 220-16 SME
	89-309-456-010	TRANSISTOR,2SC945L,P	C761	*87-010-378-010	CAP,ELECT 10-16
	89-318-155-010	TRANSISTOR,2SC1815 GR	C763	*87-018-034-010	CAP,CERA-SOL S 150P
	89-318-464-010	TRANSISTOR,2SC1846R,S	C764	*87-018-034-010	CAP,CERA-SOL S 150P
	89-320-011-010	TRANSISTOR,2SC2001K	C777	*87-010-402-010	CAP,ELECT 2.2-50 SME
	89-321-204-010	TRANSISTOR,2SC2120Y	C778	*87-010-402-010	CAP,ELECT 2.2-50 SME
	89-331-138-010	TRANSISTOR,2SC3113B	C779	*87-010-112-010	CAP,ELECT 100-16
	89-412-753-010	TRANSISTOR,2SD1275	C781	*87-014-131-010	CAP,PP 0.0018
	87-026-216-010	TRANSISTOR,DTA124ES	C782	*87-014-131-010	CAP,PP 0.0018
	87-026-217-010	TRANSISTOR,DTC124ES	C783	*87-014-041-010	CAP,PP 220P
	87-026-293-010	TRANSISTOR,DTC144WS	C784	*87-014-041-010	CAP,PP 220P
			C785	*87-014-037-010	CAP,PP 150P
			C786	*87-014-037-010	CAP,PP 150P
=== DIODE ===					
	87-020-110-010	DIODE,1SS177	C791	*87-014-037-010	CAP,PP 150P
	87-020-025-010	DIODE,2B4B41,LC-2	C792	*87-014-037-010	CAP,PP 150P
	87-020-123-010	DIODE,DS446	C793	*87-010-379-010	CAP,ELECT 22-16V SME
	87-027-365-010	DIODE,S5277B	C794	*87-010-379-010	CAP,ELECT 22-16V SME
	87-027-661-010	DIODE,ZENER H30-2L	C795	*87-010-374-010	CAP,ELECT 47-10V
	87-027-346-010	DIODE,ZENER HZ11A2L	C796	*87-010-374-010	CAP,ELECT 47-10V
	87-027-364-010	DIODE,ZENER HZ12A3L	C797	*87-010-404-010	CAP,ELECT 4.7-50 SME
	87-027-301-010	DIODE,ZENER HZ3A1	C798	*87-010-404-010	CAP,ELECT 4.7-50 SME
	87-027-416-010	DIODE,ZENER HZ3C2	C813	*87-010-404-010	CAP,ELECT 4.7-50 SME
	87-027-702-010	DIODE,ZENER HZ6C2L	C814	*87-010-404-010	CAP,ELECT 4.7-50 SME
	87-027-399-010	DIODE,ZENER HZ7A3L	C909	*87-010-697-010	CAP,ELECT AWD 220-16
			C910	*87-010-697-010	CAP,ELECT AWD 220-16
=== MAIN-1 CIRCUIT BOARD SECTION ===					
PCB-A	*	MAIN-1 CIRCUIT BOARD	J701	87-009-040-010	PIN JACK 2P(REC/LINE IN-L)
C253	*87-010-404-010	CAP,ELECT 4.7-50 SME	J702	+++	PIN JACK 2P(REC/LINE IN-R)
C254	*87-010-404-010	CAP,ELECT 4.7-50 SME	J703	87-009-040-010	PIN JACK 2P(CD/DAT DIRECT IN-L)
C255	*87-010-404-010	CAP,ELECT 4.7-50 SME	J704	+++	PIN JACK 2P(CD/DAT DIRECT IN-R)
C256	*87-010-404-010	CAP,ELECT 4.7-50 SME	J705	87-009-040-010	PIN JACK 2P(PLAY/LINE OUT-L)
C701	*87-010-133-010	CAP,ELECT BP 2.2-50V	J706	+++	PIN JACK 2P(PLAY/LINE OUT-R)
C702	*87-010-133-010	CAP,ELECT BP 2.2-50V	L701	*82-226-641-010	COIL,BIAS 105K
C703	*87-010-697-010	CAP,ELECT AWD 220-16	L702	*87-003-051-010	CHOKE COIL 470 UH
			L703	*82-226-642-010	COIL,OSC 105K-HX
			L704	*82-226-642-010	COIL,OSC 105K-HX
			L705	*87-003-051-010	CHOKE COIL 470 UH
			L707	*82-226-628-010	COIL,TRAP 105K

REF.NO.	PART NO.	DESCRIPTION	REF.NO.	PART NO.	DESCRIPTION
L708	*82-226-628-010	COIL,TRAP 105K	RY702	87-047-270-010	RELAY G5A-297P
L709	*82-132-631-010	COIL 4.7MMH,J	SFR101	*87-021-745-010	SFR 47KB
L710	*82-132-631-010	COIL 4.7MMH,J	SFR102	*87-021-745-010	SFR 47KB
L711	*82-226-649-010	COIL,3.3 MMH J	=== CONTROL CIRCUIT BOARD SECTION ===		
L712	*82-226-649-010	COIL,3.3 MMH J	PCB-C	*	CONTROL CIRCUIT BOARD
L713	*82-226-689-010	COIL,2.2 MMH J	C101	*87-010-698-010	CAP,ELECT 4700-25 105°
L714	*82-226-689-010	COIL,2.2 MMH J	C102	*87-010-410-010	CAP,ELECT 330-50 VX
L715	*82-226-623-010	FILTER ,MPX PC-OCC	C103	*87-010-247-010	CAP,ELECT 100-50 SME
L716	*82-226-623-010	FILTER ,MPX PC-OCC	C104	*87-010-394-010	CAP,ELECT 220-35 SME
△ R767	87-029-089-010	RES,FUSIBLE 1/4W-4.7	C105	*87-010-378-010	CAP,ELECT 10-16
△ R791	87-029-082-010	RES,FUSIBLE 1/4W-100	C106	*87-010-263-010	CAP,ELECT 100-10V
△ R792	87-029-082-010	RES,FUSIBLE 1/4W-100	C107	*87-010-374-010	CAP,ELECT 47-10V
RY701	87-045-270-010	RELAY G5A-297P	C108	*87-010-237-010	CAP,ELECT 1000-16 SME
SFR703	*87-021-747-010	SFR 220K	C109	*87-010-436-010	CAP,ELECT 1000/35
SFR704	*87-021-747-010	SFR 220K	C111	*87-010-393-010	CAP,ELECT 100-35 SME
SFR705	*87-021-745-010	SFR 47KB	C112	*87-010-207-010	CAP,ELECT KS 3300-25
SFR706	*87-021-745-010	SFR 47KB	C113	*87-010-207-010	CAP,ELECT KS 3300-25
SW702	82-226-625-010	PUSH SW(CD/DAT DIRECT)	△ C116	*87-019-112-010	SPARK KILLER 0.01 E
SW703	+++	PUSH SW(MPX)	C117	*87-018-044-010	CAP,CERA-SOL S 1000P
SW704	82-226-630-010	PUSH SW(MONITOR)	C118	*87-010-401-010	CAP,ELECT 1-50 SME
=== MAIN-2 CIRCUIT BOARD SECTION ===			C120	*87-010-378-010	CAP,ELECT 10-16
PCB-B	*	MAIN-2 CIRCUIT BOARD	C121	*87-010-235-010	CAP,ELECT 470-16
C101	*87-014-119-010	CAP,PP 0.027G	C123	*87-010-265-010	CAP,ELECT 33-16
C102	*87-014-119-010	CAP,PP 0.027G	C124	*87-010-401-010	CAP,ELECT 1-50 SME
C103	*87-015-425-010	CAP,AL 1-25V	C125	*87-010-374-010	CAP,ELECT 47-10
C104	*87-015-425-010	CAP,AL 1-25V	C126	*87-018-131-010	CAP,CERA-SOL SS 1000P
C109	*87-014-049-010	CAP,PP 470P	L101	*82-196-649-010	COIL,OSC LC6502C
C110	*87-014-049-010	CAP,PP 470P	△ SW108	87-036-015-010	SLIDE SW(POWER)
C201	*87-018-034-010	CAP,CERA-SOL S 150P	=== DISPLAY CIRCUIT BOARD SECTION ===		
C202	*87-018-034-010	CAP,CERA-SOL S 150P	PCB-D	*	DISPLAY CIRCUIT BOARD
C203	*87-010-133-010	CAP,ELECT BP 2.2-50V	C201	*87-018-112-010	CAP,CERA-SOL SS 30P
C204	*87-010-133-010	CAP,ELECT BP 2.2-50V	C202	*87-018-112-010	CAP,CERA-SOL SS 30P
C205	*87-014-193-010	CAP,PP 0.0022G	C203	*87-010-079-010	CAP,ELECT 100U-6.3V
C206	*87-014-193-010	CAP,PP 0.0022G	C204	*87-010-075-010	CAP,ELECT H5 10U-16V
C207	*87-014-193-010	CAP,PP 0.0022G	FL201	82-226-621-010	FL,CP5345AGR(PEAK/CAL.LEVEL)
C208	*87-014-193-010	CAP,PP 0.0022G	SW204	87-031-771-010	TACT SW(LINEAR COUNTER RESET)
C209	*87-014-161-010	CAP,PP 0.0039-100V G	SW205	87-031-771-010	TACT SW(MEMORY ON/OFF)
C210	*87-014-161-010	CAP,PP 0.0039-100V G	SW206	82-226-626-010	PUSH SW(DOLBY-NR B)
C221	*87-010-132-010	CAP,ELECT BP 1-50	SW207	+++	PUSH SW(DOLBY-NR C)
C222	*87-010-132-010	CAP,ELECT BP 1-50	SW208	+++	PUSH SW(DBX)
C223	*87-010-132-010	CAP,ELECT BP 1-50	X201	*87-030-096-010	FILTER,CERAMIC 4MHZ
C224	*87-010-132-010	CAP,ELECT BP 1-50	=== KEY SWITCH CIRCUIT BOARD SECTION ===		
C225	*87-014-115-010	CAP,PP 0.0056G	PCB-E	*	KEY SWITCH CIRCUIT BOARD
C226	*87-014-115-010	CAP,PP 0.0056G	D201	87-001-137-010	LED SLP981C50(RECORD)
C229	*87-010-404-010	CAP,ELECT 4.7-50 SME	D202	87-001-137-010	LED SLP981C50(REC MUTE)
C231	*87-010-404-010	CAP,ELECT 4.7-50 SME	D203	87-001-138-010	LED SLP481C50(PAUSE)
C232	*87-010-404-010	CAP,ELECT 4.7-50 SME	D204	87-001-122-010	LED SLP381C50(PLAY)
C235	*87-018-024-010	CAP,CERA-SOL S 47P	D205	87-001-137-010	LED SLP981C50(OPERATION STANDBY)
C236	*87-018-024-010	CAP,CERA-SOL S 47P	SW201	87-031-771-010	TACT SW(REWIND/REVIEW)
C241	*87-010-404-010	CAP,ELECT 4.7-50 SME	SW202	87-031-771-010	TACT SW(PLAY)
C242	*87-010-404-010	CAP,ELECT 4.7-50 SME	SW203	87-031-771-010	TACT SW(STOP)
C243	*87-010-404-010	CAP,ELECT 4.7-50 SME	SW204	87-031-771-010	TACT SW(F.FWD/CUE)
C244	*87-010-404-010	CAP,ELECT 4.7-50 SME	SW205	87-031-771-010	TACT SW(PAUSE)
C901	*87-010-696-010	CAP,ELECT AWD 470-25	SW206	87-031-771-010	TACT SW(RECORD)
C902	*87-010-696-010	CAP,ELECT AWD 470-25	SW207	87-031-771-010	TACT SW(REC MUTE)
L101	*82-226-622-010	COIL,TRAP 105K,PC-OCC	SW208	82-226-648-010	SLIDE SW(TIMER)
L102	*82-226-622-010	COIL,TRAP 105K,PC-OCC	SW209	82-226-647-010	PUSH SW(MEMORY,STOP/REPLAY)
R101	*87-025-411-010	RES,MF 1/6W 220K	=== JACK CIRCUIT BOARD SECTION ===		
R102	*87-025-411-010	RES,MF 1/6W 220K	PCB-F	*	JACK CIRCUIT BOARD
R105	*87-025-455-010	RES,MF 1/6W 110K	C801	*87-010-071-010	CAP,ELECT 1-50
R106	*87-025-455-010	RES,MF 1/6W 110K	C802	*87-010-071-010	CAP,ELECT 1-50
R109	*87-025-416-010	RES,MF 1/6W 82K			
R110	*87-025-416-010	RES,MF 1/6W 82K			

REF.NO.	PART NO.	DESCRIPTION
C805	*87-010-101-010	CAP,ELECT 220-16
C807	*87-010-101-010	CAP,ELECT 220-16
J801	87-009-018-010	JACK 6.3,HP-AU(PHONES)
VR703	82-226-627-010	VOLUME,10KA 2GANGS(PHONE LEVEL)

=== REC VR CIRCUIT BOARD SECTION ===

PCB-G	*	REC VR CIRCUIT BOARD
VR701	82-230-632-010	VOLUME,50KA(RECORD LEVEL)

=== CAL. VR CIRCUIT BOARD SECTION ===

PCB-H	*	CAL. VR CIRCUIT BOARD
VR705	82-226-644-010	VOLUME,50KB 2GANGS(CAL.REC LEVEL)
VR707	82-226-643-010	VOLUME,5KB(CAL.BIAS)

=== dbx-1 CIRCUIT BOARD SECTION ===

PCB-J	*	dbx-1 CIRCUIT BOARD
C306	*87-014-040-010	CAP,PP 200P
C308	*87-014-033-010	CAP,PP 100P
C312	*87-014-045-010	CAP,PP 330P
C319	*87-015-425-010	CAP,ELECT 1-25V
C320	*87-010-378-010	CAP,ELECT 10-16
C321	*87-015-215-010	CAP,TANTALUM 10-25V
C406	*87-014-040-010	CAP,PP 200P
C408	*87-014-033-010	CAP,PP 100P
C412	*87-014-045-010	CAP,PP 330P
C419	*87-015-425-010	CAP,ELECT 1-25V
C420	*87-010-378-010	CAP,ELECT 10-16
C421	*87-015-215-010	CAP,TANTALUM 10-25V
SFR319	*87-021-867-010	SFR 47K
SFR419	*87-021-867-010	SFR 47K

=== dbx-2 CIRCUIT BOARD SECTION ===

PCB-K	*	dbx-2 CIRCUIT BOARD
C508	*87-014-033-010	CAP,PP 100P
C509	*87-014-033-010	CAP,PP 100P
C512	*87-014-045-010	CAP,PP 330P
C520	*87-010-378-010	CAP,ELECT 10-16
C521	*87-015-215-010	CAP,TANTALUM 10-25V
C608	*87-014-033-010	CAP,PP 100P
C609	*87-014-033-010	CAP,PP 100P
C612	*87-014-045-010	CAP,PP 330P
C620	*87-010-378-010	CAP,ELECT 10-16
C621	*87-015-215-010	CAP,TANTALUM 10-25V
SFR519	*87-021-867-010	SFR 47K
SFR619	*87-021-867-010	SFR 47K

=== REMOTE CIRCUIT BOARD SECTION ===

PCB-L	*	REMOTE CIRCUIT BOARD
J1	87-032-985-010	SOCKET,D1N 8P(REMOTE)

=== MECHANISM-1 CIRCUIT BOARD SECTION ===

PCB-M	*	MECHANISM-1 CIRCUIT BOARD
SW104	81-505-607-010	LEAF SW BSW-187-2AU(METAL DET.)
SW105	81-505-607-010	LEAF SW BSW-187-2AU(CRO2 DET.)
SW106	81-505-607-010	LEAF SW BSW-187-2AU(REC ENABLE)

=== MECHANISM-2 CIRCUIT BOARD SECTION ===

PCB-N	*	MECHANISM-2 CIRCUIT BOARD
SOL101	81-507-237-010	SOLENOID 9ME-C
SOL102	81-507-237-010	SOLENOID 9ME-C
SW103	81-505-607-010	LEAF SW BSW-187-2AU(CASSETTE DET.)
SW107	81-505-607-010	LEAF SW BSW-187-2AU(CASSETTE DET.)

=== AUTO STOP CIRCUIT BOARD SECTION ===

REF.NO.	PART NO.	DESCRIPTION
PCB-0	81-505-605-010	AUTO STOP CIRCUIT BOARD
PD1	87-027-644-010	PHOTO SENSOR NJL-5141EA
PD2	87-027-644-010	PHOTO SENSOR NJL-5141EA

=== MISCELLANEOUS ===

△	87-085-199-010	CORD BUSHING
△	87-034-732-010	AC CORD H(H)
△	87-034-736-010	AC CORD E(E,Z)
△	87-034-734-010	AC CORD K(K,K1)
△	87-034-731-010	AC CORD UL(C)
D123	87-020-109-010	LED SLF-201C(LIGHT)
EH	87-046-288-010	HEAD,EH
M101	81-505-604-110	REEL MOTOR(REEL)
M102	87-045-175-010	MOTOR DC,SYSTEM SERVO(CAPST)
△ PT1	82-230-623-010	POWER TRANSFORMER H(H)
△ PT1	82-230-624-010	POWER TRANSFORMER E(E,Z)
△ PT1	82-230-625-010	POWER TRANSFORMER K,G(K,K1)
△ PT1	87-230-622-010	POWER TRANSFORMER UC(C)
RPH	87-046-313-010	HEAD COMBINATION(RH,PH)
SOL103	82-226-680-010	SOLENOID,SDC-1031
SW101	81-505-601-010	LEAF SW(PLAY)
SW102	81-505-601-010	LEAF SW(PAUSE)
△ SW109	87-031-586-010	ROTARY SW(AC VOLT.)(H)

Combination Circuit Board A 82-230-601-110

PCB-A 82-230-603-110

PCB-B 82-230-602-110

PCB-F 82-230-604-110

PCB-G 82-230-605-110

PCB-H 82-230-606-110

PCB-L 82-230-607-110 (K1 ONLY)

Combination Circuit Board B 82-226-611-210

PCB-C 82-226-612-210

PCB-D 82-226-614-210

PCB-E 82-226-613-210

Combination Circuit Board C 82-226-617-110

PCB-J 82-226-618-110

PCB-K 82-226-619-110

Combination Circuit Board D 86-543-611-110

PCB-M 86-543-612-110

PCB-N 86-543-613-110

IC DESCRIPTION

1. IC, LC6502B-724

Pin No.	Symbol	I/O	Description	
			When K-SIFT is set to "H"	When K-SIFT is set to "L"
42	K-REW/ K-REC EN.	I	REW key input(Active Low)	REC EN key input(Active High) [REC enabled at "H"]
1	K-PLAY/ K-TIM·REC	I	PLAY key input(Active Low)	TIMER REC input(Active High)
2	K-STOP/ K-CNT·RES	I	STOP key input(Active Low)	Counter Reset input(Active High)
3	K-FF/ K-TIM·PLY	I	FF key input(Active Low)	TIMER PLAY/Repeat input (Active High)
4	K-PAUSE/ K-CZ·PLY	I	PAUSE key input(Active Low)	Counter "0000" replay input (Active High)
5	K-REC/K·CST	I	REC key input(Active Low)	Cassette switch input(Active High) [Set to "H" level with cassette]
6	K-RMT/ K-CZ·STP	I	REC MUTE key input(Active Low)	Counter "0000" stop input (Active High)
7	M-CAPST	O	Capstan motor control input. Motor turns at "H" level.	
8	M-FWD	O	Sub-motor forward rotation output. Set to "H" in PLAY/REC, FF and CUE modes.	
9	M-RVS	O	Sub-motor reverse rotation output. Set to "H" in REW/REV modes.	
10	O-ADMS	-	Not used.	
11	S-PAUSE	O	Pause plunger output. Set to "H" PAUSE, PLAY PAUSE, R/P PAUSE, FF, REW, CUE and REV modes.	
12	S-PLAY	O	Play plunger output. Set to "H" in PLAY, PLAY PAUSE, R/P PAUSE, CUE and REV modes.	
13	$\overline{\text{O-RMT}}$	O	REC MUTE output. Set to "H" when the mechanism is stabilized in the REC/PLAY modes.	
14	$\overline{\text{O-LMT}}$	O	PLAY MUTE output. Set to "H" when the mechanism is stabilized in PLAY, REC/PLAY, CUE and REV modes.	
15	D-REC	O	REC LED output. Used in O-REC also. Set to "H" in REC, REC/PLAY, REC/PLAY-PAUSE, REC/PAUSE, REC/PLAY/REC MUTE modes.	
16	D-RMT	O	REC MUTE LED output. Set to "H" in REC/PLAY/RMT modes. Set to "H" every 1 sec when the RMT key is pressed continuously for 4 sec or more.	
17	D-PAUSE	O	Pause LED output. Set to "H" in PAUSE, R/P PAUSE, PLAY/PAUSE modes.	
18	D-PLAY	O	Play LED output. Set to "H" in PLAY, REC/PLAY, PLAY/PAUSE, R/P PAUSE modes.	
19	RESET	-	Microprocessor reset input. Gradually changes to +5V from 0V within 3 sec after power is turned on.	
20	TEST	-	Connected to GND.	
21	V _{SS}	-		
22	OSC 1	I	Microprocessor clock input(400kHz)	
23	OSC 2	I		
24	G ₀	O	FL counter grid 0, Digit scan output, 1 place digit.	
27	G ₃	O	FL counter grid 3, Digit scan output, 1000 place digit.	
28	SEG g	O	FL segment output g.	
34	SEG a	O	FL segment output a.	

Pin No.	Symbol	I/O	Description
35	D-ADMS	O	ADMS LED output. Set to "H" during slack tape removal and ADMS mode after power is turned on.
36	M-SLOW	O	Reel motor voltage control output. Set to "H" in PLAY and REC/PB modes.
37	K-SIFT	O	Select key input according to the "H" or "L" state.
38	$\overline{\text{HOLD}}$	-	Connected to +5V.
39	$\overline{\text{INT}}$	-	
40	VDD	-	
41	I-REEL	I	Take-up reel rotation pulse input. Auto stop, FL counter and slack tape removal control.

2. IC, HD614042S-A87

Pin No.	Symbol	I/O	Description	Type of Port
1	SEG 16	O	FL meter section SEG 16 output.	High dielectric strength PULL DOWN
2	SEG 15	O	FL meter section SEG 15 output.	High dielectric strength PULL DOWN
3	SEG 14	O	FL meter section SEG 14 output.	High dielectric strength PULL DOWN
4	SEG 13	O	FL meter section SEG 13 output.	High dielectric strength PULL DOWN
5	SEG 12	O	FL meter section SEG 12 output.	High dielectric strength PULL DOWN
6	SEG 11	O	FL meter section SEG 11 output.	High dielectric strength PULL DOWN
7	SEG 10	O	FL meter section SEG 10 output.	High dielectric strength PULL DOWN
8	SEG 9	O	FL meter section SEG 9 output.	High dielectric strength PULL DOWN
9	SEG 8	O	FL meter section SEG 8 output.	High dielectric strength PULL DOWN
10	SEG 7	O	FL meter section SEG 7 output and SEG DP output.	High dielectric strength PULL DOWN
11	SEG 6	O	FL meter section SEG 6 output and SEG g output.	High dielectric strength PULL DOWN
12	SEG 5	O	FL meter section SEG 5 output and SEG f output.	High dielectric strength PULL DOWN
13	SEG 4	O	FL meter section SEG 4 output and SEG e output.	High dielectric strength PULL DOWN
14	SEG 3	O	FL meter section SEG 3 output and SEG d output.	High dielectric strength PULL DOWN
15	SEG 2	O	FL meter section SEG 2 output and SEG c output.	High dielectric strength PULL DOWN
16	SEG 1	O	FL meter section SEG 1 output and SEG b output.	High dielectric strength PULL DOWN
17	SEG 0	O	FL meter section SEG 0 output and SEG a output.	High dielectric strength PULL DOWN
			(The segments light when pins 1-17 are "H" and go off when they are "L".)	————
18	4/5	I	4 or 5-wave switching input (number of waves generated by the rotation of reel disk). "L" input causes 5 waves.	High dielectric strength PULL DOWN
19	V DISP	I	PULL DOWN power (-VDD) for the FL driver.	V DISP
20	$\overline{\text{MF}}$	I	Motor forward input. "L" input causes forward rotation.	PULL UP
21	$\overline{\text{MR}}$	I	Motor reverse input. "L" input causes reverse rotation.	PULL UP
22	FAIR	I	Rotation signal input from mechanism right reel disk (ϕR)	PULL UP
23	FAIL	I	Rotation signal input from mechanism left reel disk (ϕL)	PULL UP
24	$\overline{\text{REC}}$	I	Recording state input. "L" input causes REC ON.	PULL UP
25	CAL	I	Calibration state input. "L" input causes CAL ON.	PULL UP
26	$\overline{\text{GL}}$	O	FL meter section GRID L output ("L" causes on and "H" causes off).	PULL UP
27	$\overline{\text{GR}}$	O	FL meter section GRID R output ("L" causes on and "H" causes off).	PULL UP


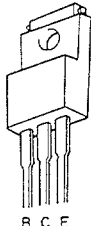

Pin No.	Symbol	I/O	Description	Type of Port
28	$\overline{G_0}$	O	FL counter section GRID 0 output ("L" causes on and "H" causes off).	PULL UP
}	}	}	}	}
31	$\overline{G_3}$	O	FL counter section GRID 3 output ("L" causes on and "H" causes off).	PULL UP
32	Vcc	-	+5V power supply.	—
33	MODE	I	Calibration mode switching input ("L" causes Mode A).	PULL UP
34	\overline{MUTE}	I	Meter muting input ("L" causes muting and "H" releases muting.)	PULL UP
35	LIN	I	Comparator Lch input.	PULL UP
36	RIN	I	Comparator Rch input.	PULL UP
37	$\overline{DA_0}$	O	D/A conversion 0th bit (LSB) output ("L" for on and a potential to be applied).	C-MOS output
}	}	}	}	}
42	$\overline{DA_5}$	O	D/A conversion 5th bit (LSB) output ("L" for on and a potential to be applied).	C-MOS output
43	GAIN	O	D/A conversion gain switching output ("H" causes 20dB attenuation).	C-MOS output
44	-	-	Not used.	
45	\overline{CRES}	I	Counter reset key input ("L" causes KEY ON).	PULL UP
46	$\overline{C MEM}$	I	Counter memory key input ("L" causes KEY ON).	PULL UP
47	\overline{AUTO}	I	Peak hold reset auto key input ("L" causes KEY ON).	PULL UP
48	\overline{MANU}	I	Peak hold reset manual key input ("L" causes KEY ON).	PULL UP
49	RESET	I	Reset signal input ("L" releases reset).	
50	TEST	I	+VDD (5V)	
51	OSC 1	I	External clock inputs (f = 4.19 MHz).	
52	OSC 2	I		
53	GND	I	Ground (0V).	
54	CCLK	O	Counter clock output.	PULL UP
55	COO	O	Counter 0.00 output.	PULL UP
56	\overline{CHECK}	I	FL output check input ("L" causes check state)	PULL UP
57	SYNC	-	Unused.	
58	SEG 17	O	FL meter section SEG 17 output ("H" causes on and "L" causes off)	High dielectric strength PULL DOWN
}	}	}	}	}
64	SEG 23	O	FL meter section SEG 23 output ("H" causes on and "L" causes off)	High dielectric strength PULL DOWN

3. IC, CX20188

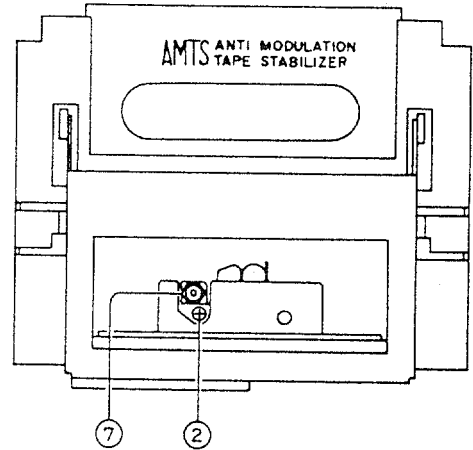
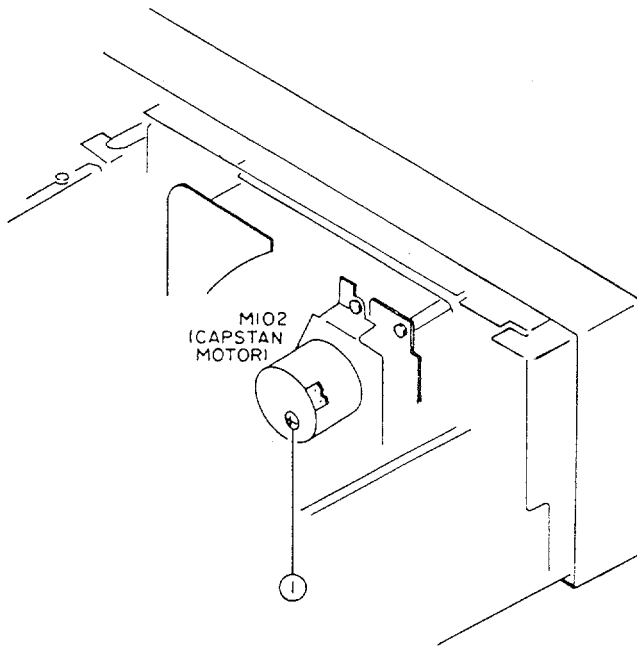
Pin No.	Symbol	I/O	Description
1	Vcc	-	Positive power terminal.
2,41	REC IN	I	Recording inputs.
3	I REF	I	Reference current input.
4,39	PB IN	I	Playback inputs.
5	CAL/REC/PB	I	Calibration/recording/playback switching input.
6,37	PB FB	-	Playback feedback terminals.
7,36	REC FB	-	Recording feedback terminals.
8,35	GND	-	When two power supplies are operating: Ground pins, When one power supply is operating: Vcc/2 pins.
9,34	LINE OUT	O	Line outputs (decoding outputs).
10,33	SSK	-	Spectral skewing switching terminals.
11,32	VF IN	I	Encoding circuit inputs.
12,31	HPF H	O	HLS highpass filter terminals.
13,30	TCH 2	O	HLS detector time constant terminals 2.
14,29	TCH 1	O	HLS detector time constant terminals 1.

Pin No.	Symbol	I/O	Description
15,28	WT H	O	HLS weighting terminals.
16,27	TCL 2	O	LLS detector time constant terminals 2.
17,26	TCL 1	O	LLS detector time constant terminals 1.
18,25	WT L	O	LLS weighting terminals.
19,24	HPF L	O	LLS highpass filter terminals.
20,23	ANT S	O	Anti-saturation terminals.
21,22	REC OUT	O	Recording outputs (encoding outputs).
38	OFF/B/C	O	Dolby NR off/type B/type A switching input.
40	CAL IN	O	Calibration input.
42	VEE	-	When two power supplies are operating: Negative power supply pin, when one power supply is operating: Ground pin.

PRACTICAL SERVICE FIGURE

Playback output :	680±50mV TTS-200(TTA-161,TCC-130) (LINE OUT)	Rewind torque :	120 $^{+70}_{-30}$ g-cm (1.18 $^{+0.68}_{-0.29}$ mN·m)
PB/REC output :	0VU±2dB TTA-600(TTA-119K) (LINE OUT)	Back-tension :	7.5±2.5g-cm (0.07±0.025mN·m)
PB/REC distortion :	Less than 1.5% (NORM. MT) Less than 1.8% (CrO ₂)	Pinch roller pressure :	350g (F-side) (3.4mN·m) 140g (S-side) (1.4mN·m)
Playback noise :	Less than 2.8mV (NORM.) (DIN AUDIO) (DOLBY NR OFF) Less than 1.3mV (CrO ₂) (DOLBY NR C) Less than 0.20mV (MT) (dbx ON)	Test tapes :	METAL TTA-620(TTA-119MP) CrO ₂ TTA-610(TTA-119H) NORMAL TTA-600(TTA-119K)
Erase ratio (125Hz) :	More than 60dB		
Cross talk (PB) :	More than 45dB		
Channel separation (PB) :	57±30dB		
Level drift :	Within 1dB		
PB/REC S/N ratio :	More than 45/50dB (WTD-A) (DOLBY C NR OFF/ON with MT, CrO ₂ tapes) More than 40/48dB (DOLBY C OFF/ON with NORM. tape) More than 65dB (dbx ON with MT, CrO ₂ and NORM. tape)		
(DIN AUDIO)		2SA952	2SB1015
		2SA1015	2SD1275
		2SC945	
		2SC1815	
		2SC2001	
		2SC2120	
dbx ON MRL (Dist. 3%)			
Level :	More than +15VU (MT, CrO ₂ and NORM. tape)		
Recording bias frequency :	105kHz		
Tape speed :	3kHz±1.5%		
TTA-100(TTA-111S)			
Wow & flutter :	Less than 0.032% (W.R.M.S) (FWD)		
Take-up torque :	30~50g-cm (0.29~0.49mN·m)	2SC3113	
		DTA124	
		DTC124	
		DTC144	
Fast forward torque :	120 $^{+70}_{-30}$ g-cm (1.18 $^{+0.68}_{-0.29}$ mN·m)		

ADJUSTMENT



Initial Settings

1. RECCORD LEVEL : Mechanical Center
2. REC LEVEL : Center click position
3. BIAS LEVEL : Center click position
4. INPUT SELECTOR SW : LINE
5. MPX SELECTOR SW : THRU
6. MONITOR SELECTOR SW : TAPE
7. NOISE REDUCTION SW : THRU

1. Tape Speed Adjustment

- Settings :
- Test tape : TTA-100(TTA-111S)
 - Test point : LINE OUT jack
 - Adjustment location : SFR in capstan motor (M102)

Method : Play the test tape and adjust so the frequency counter reads 3000Hz.

2. Azimuth Adjustment

- Settings :
- Test tape : TTS-310(TTA-317E)
 - Test point : LINE OUT jack
 - Adjustment location : Azimuth adjustment screw

Method : Play the 10kHz signal of the test tape and adjust so the output is maximum and the waveforms in the Lissajours figure are in phase.

3. Dolby NR Level Adjustment (MAIN-2 C.B)

- Settings :
- Test tape : TTS-200(TTA-161)
 - Test point : LINE OUT jack
 - FL meter : Dolby NR mark
 - Adjustment locations : SFR101(Lch)
SFR102(Rch)

Method : Play the test tape and adjust so the output level is $710\text{mV} \pm 10\text{mV}$.

4. Playback Frequency Response Adjustment

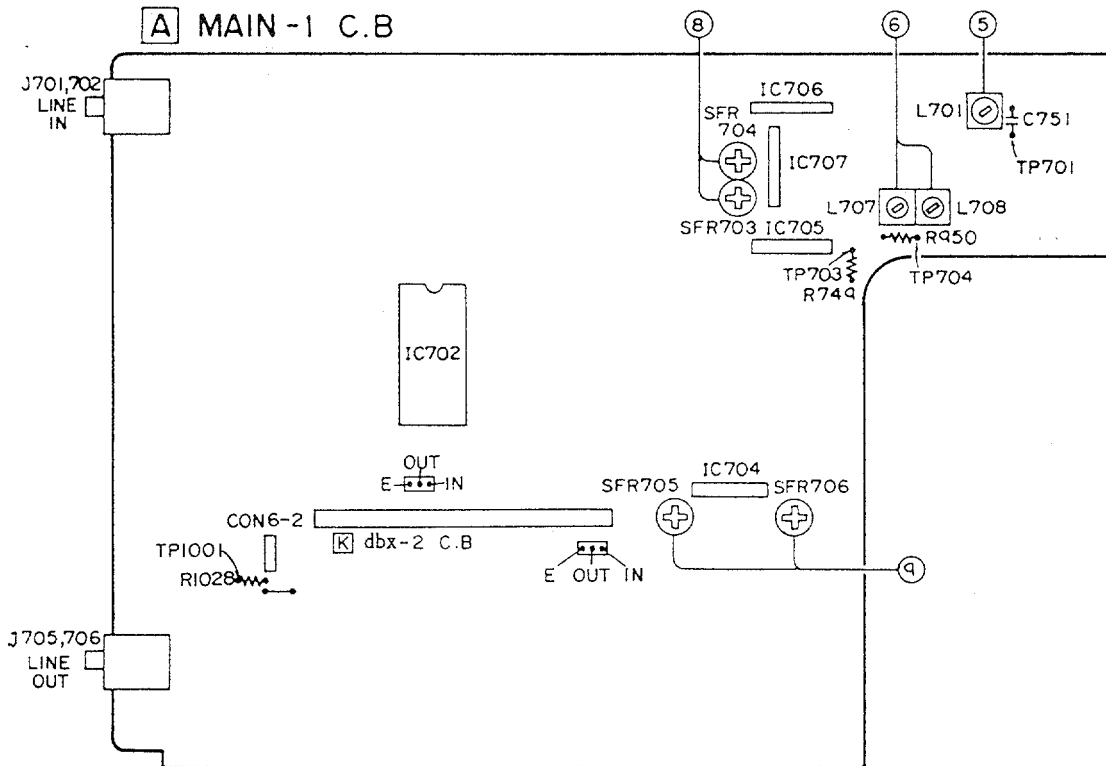
- Settings :
- Test tape : TTS-310(TTA-317E)
 - Test point : LINE OUT jack

Method : Play the 315Hz and 10kHz signals of the test tape and adjust so the output of the 10kHz signal is $+1\text{dB} \pm 1\text{dB}$ with respect to that of the 315Hz signal.

5. Bias Frequency Adjustment (MAIN-1 C.B).

- Settings :
- Test tape : TTA-620(TTA-119MP)
 - Test point : TP701
 - Adjustment location : L701

Method : Set to the record mode and adjust so the frequency counter reads $105\text{kHz} \pm 300\text{Hz}$.



6. Bias Trap Adjustment

- Settings :
- Test tape : TTA-620 (TTA-119MP)
 - Test points : TP703 (Lch)
TP704 (Rch)
 - Adjustment locations : L707 (Lch)
L708 (Rch)

Method : Set to the record mode and adjust so the bias voltage leaking to the test point is minimum (less than 3mV).

(Over-erase check)

Play test tape TTA-150 (TTA-111H) and let the Rch output be the reference output. Then turn over TTA-150 (TTA-111H) and set to the erase state. Turn over the tape again and play the erased section in the reverse side and check that the difference from the reference Rch output is within 1dB.

7. Erase Head Position Adjustment

- Settings :
- Test tape : TTA-620 (TTA-119MP)
TTA-150 (TTA-111H)
(1.5kHz)
 - Tape point : LINE OUT jack
 - Adjustment location : Hexagonal nut of erase head

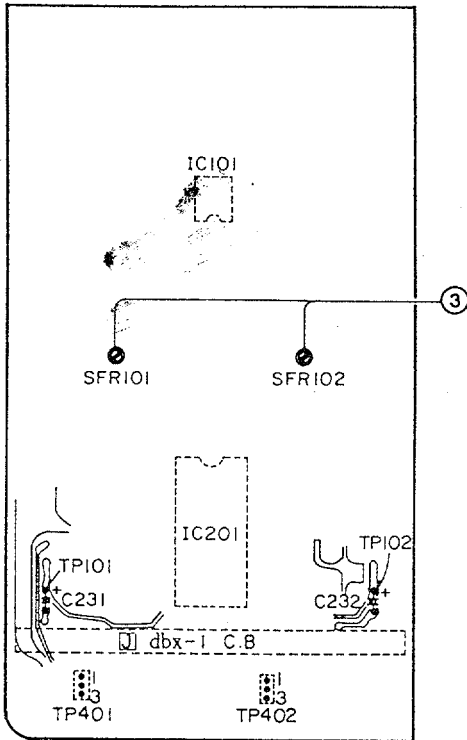
Method : Record a 125Hz +10VU signal on test tape TTA-620 (TTA-119MP) using this unit. Rewind the recorded section and set to the erase state. Turn the hexagonal nut gradually clockwise and check that 125Hz waveform appears at the Rch playback output. Then turn the hexagonal nut counterclockwise and stop it where the output is minimum, then turn a further half turn counterclockwise.

8. Recording/Playback Frequency Response Adjustment (MAIN-1 C.B.)

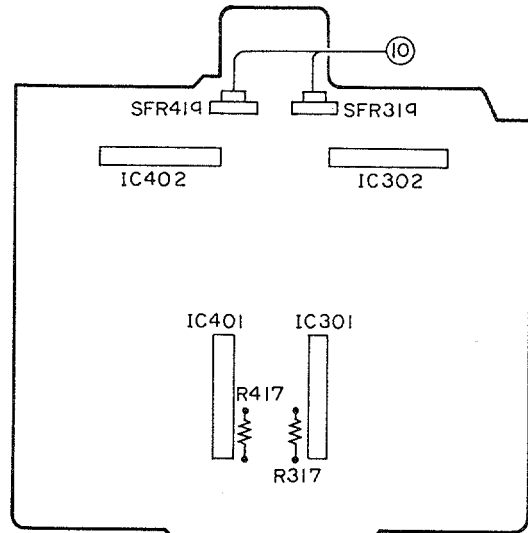
- Settings :
- Test tape : TTA-600 (TTA-119K)
 - Input signal : 1kHz/10kHz (LINE IN)
 - Test point : LINE OUT jack
 - Adjustment locations : SFR703 (Lch)
SFR704 (Rch)

Method : Apply a 1kHz signal and adjust the attenuator so the output level at the LINE OUT jack is 50mV. Record and play back the 1kHz and 10kHz signals and adjust so the output difference of both signals is $+0.5 \pm 0.5$ dB.

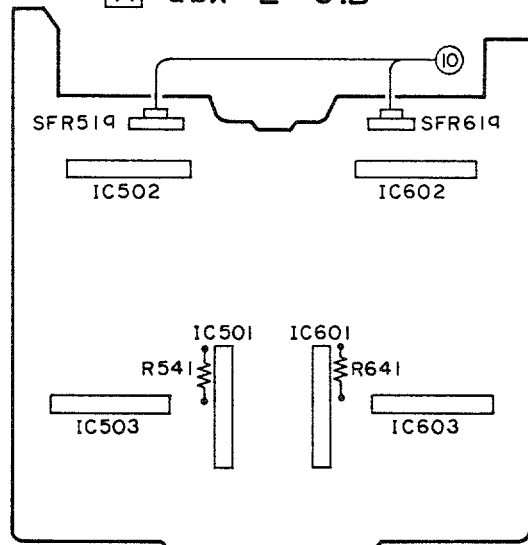
B MAIN-2 C.B



J dbx-1 C.B



K dbx-2 C.B



9. Recording/Playback Sensitivity Adjustment (MAIN-1 C.B)

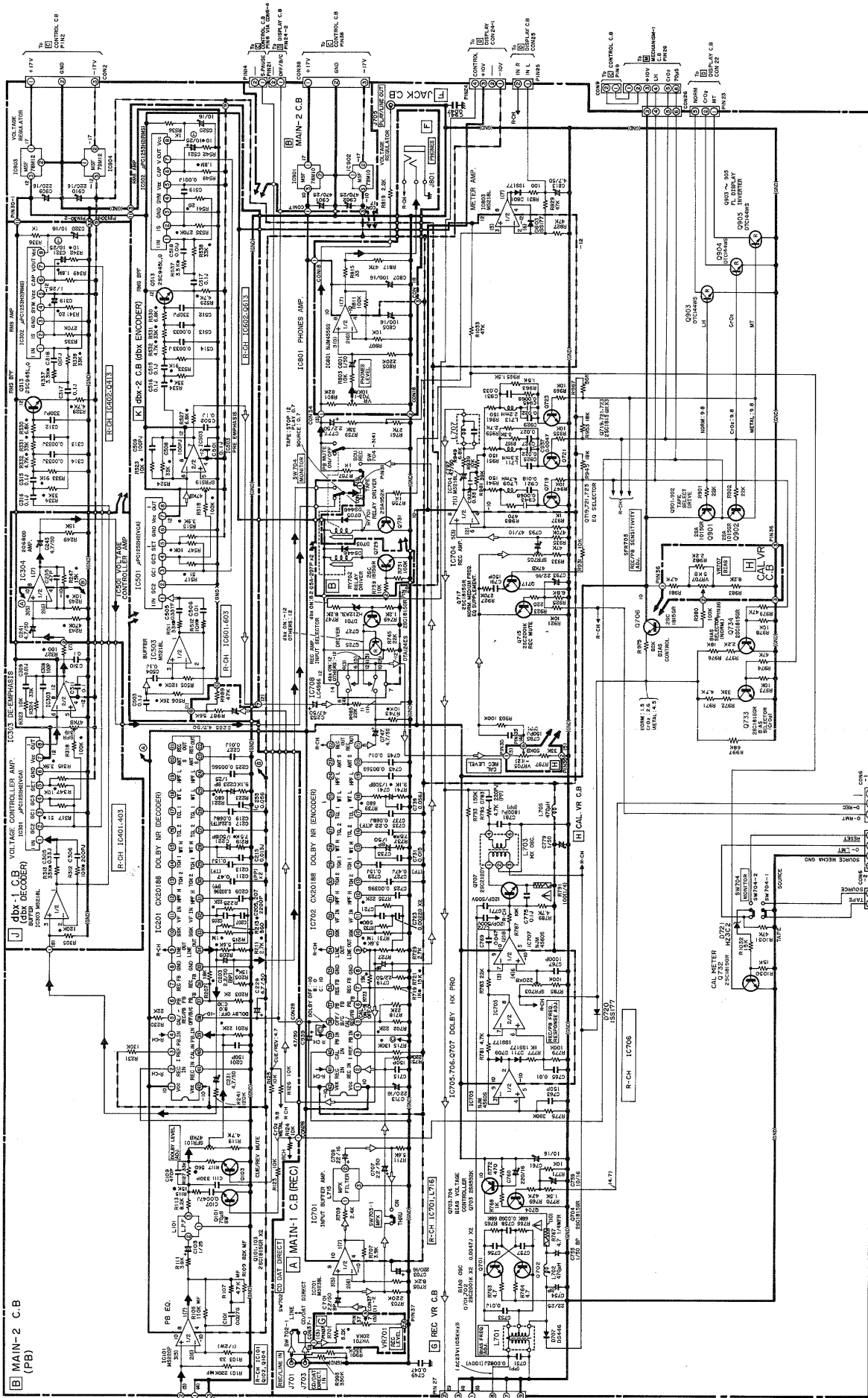
Settings : • Test tape : TTA-600(TTA-119K)

- Input signal : 1kHz(LINE IN)
- Test point : LINE OUT jack
- Adjustment locations : SFR705(Lch)
SFR706(Rch)

Method : Apply a 1kHz signal and adjust the attenuator so the output level at the LINE OUT jack is 0VU(500mV). Record and playback the 1kHz signal and adjust so the output is 0 ± 0.5 dB.

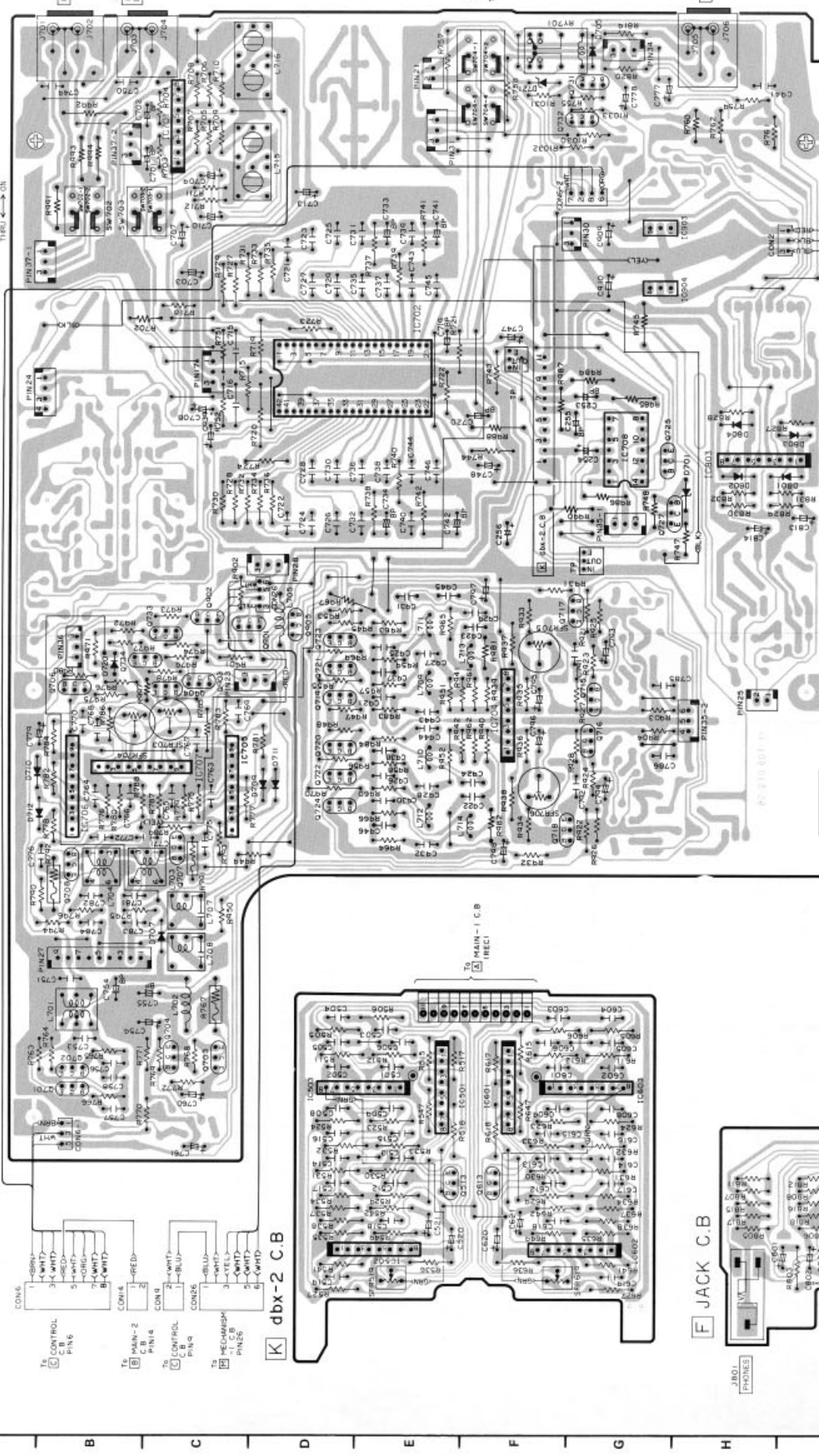
10. dbx Adjustment

Do not adjust this item.

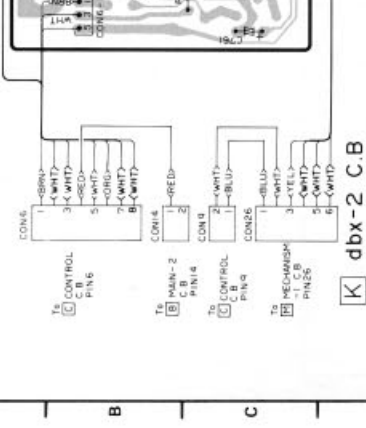


* MARK RESISTOR : (1/4W)

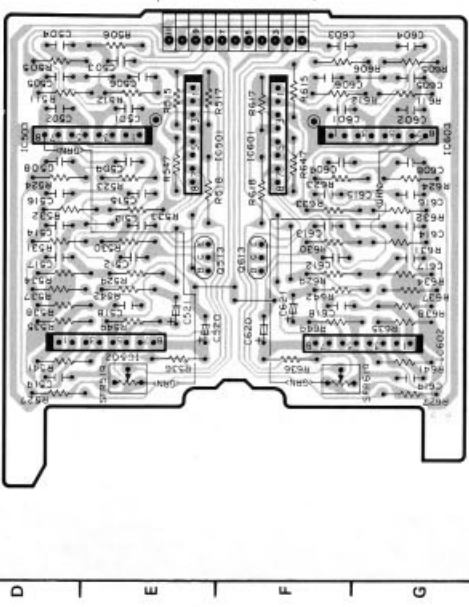
A MAIN-1 C.B (REC)



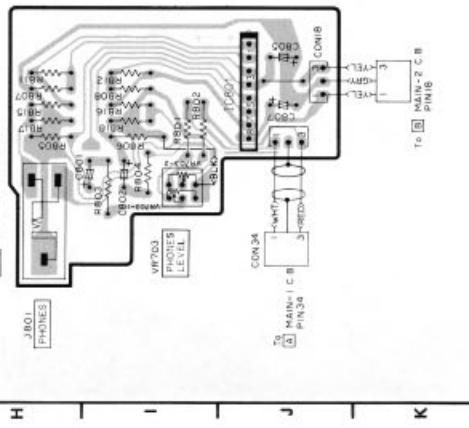
F JACK C.B



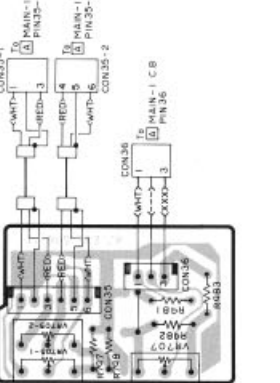
K dbx-2 C.B

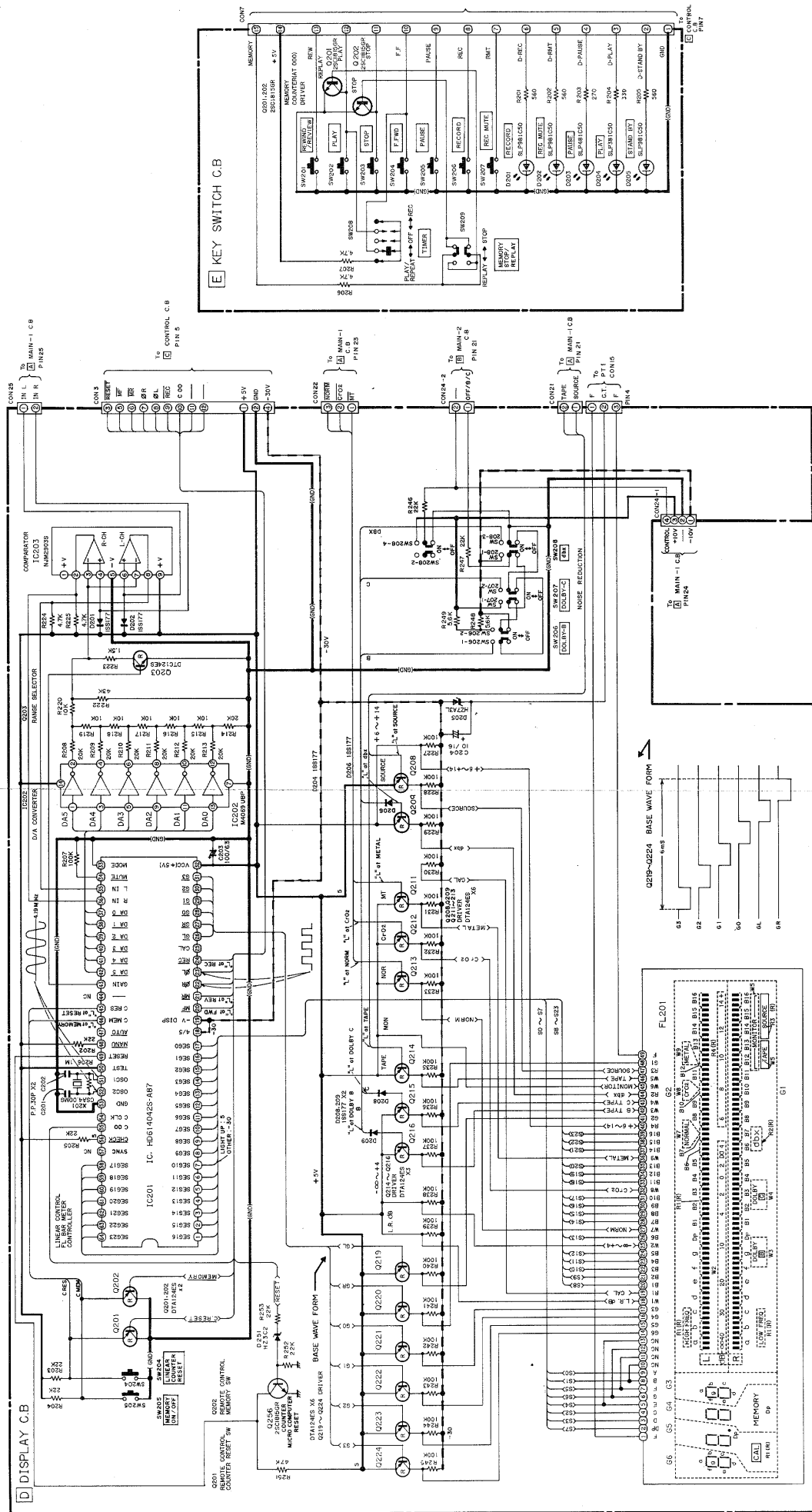


G REC VR C.B

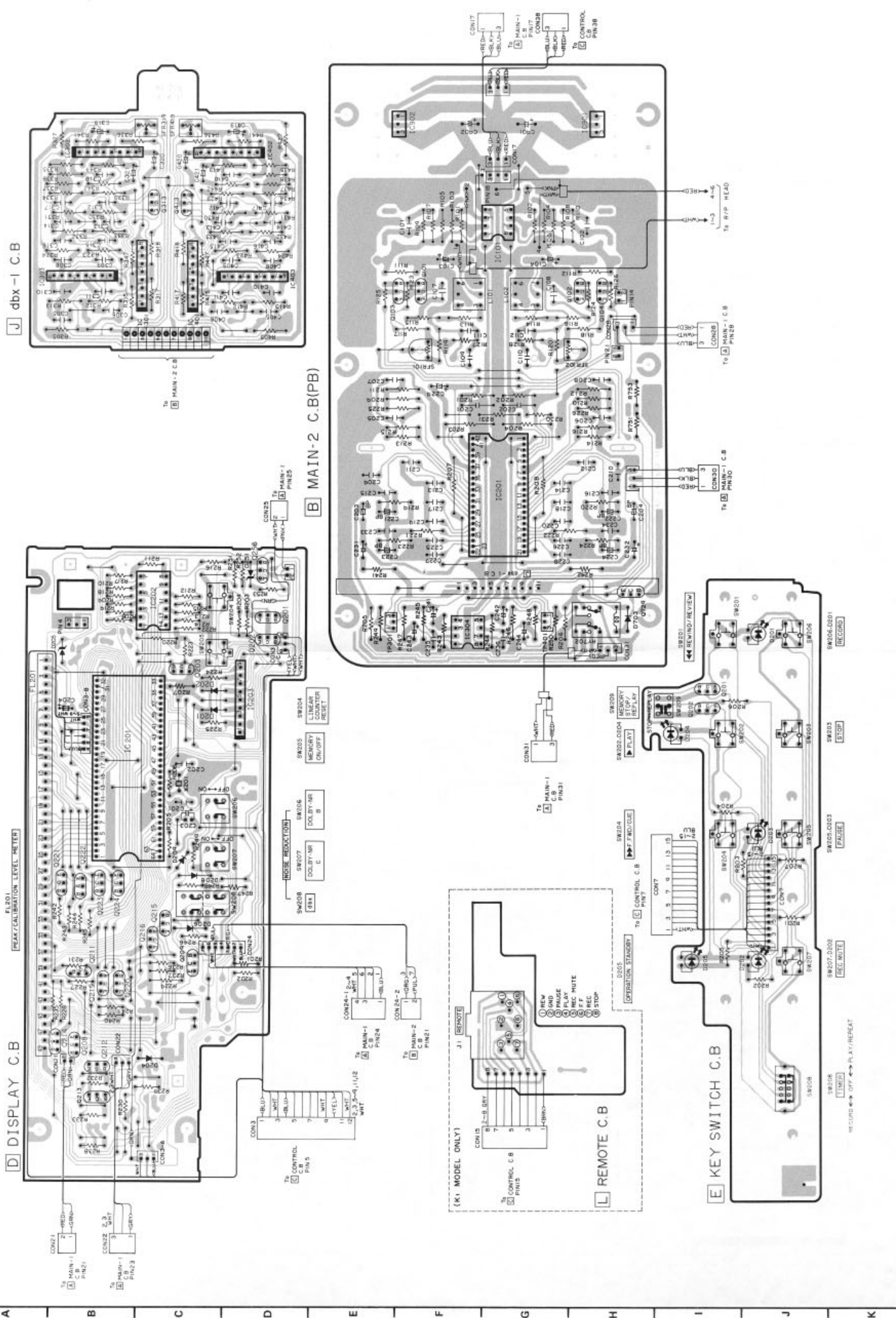


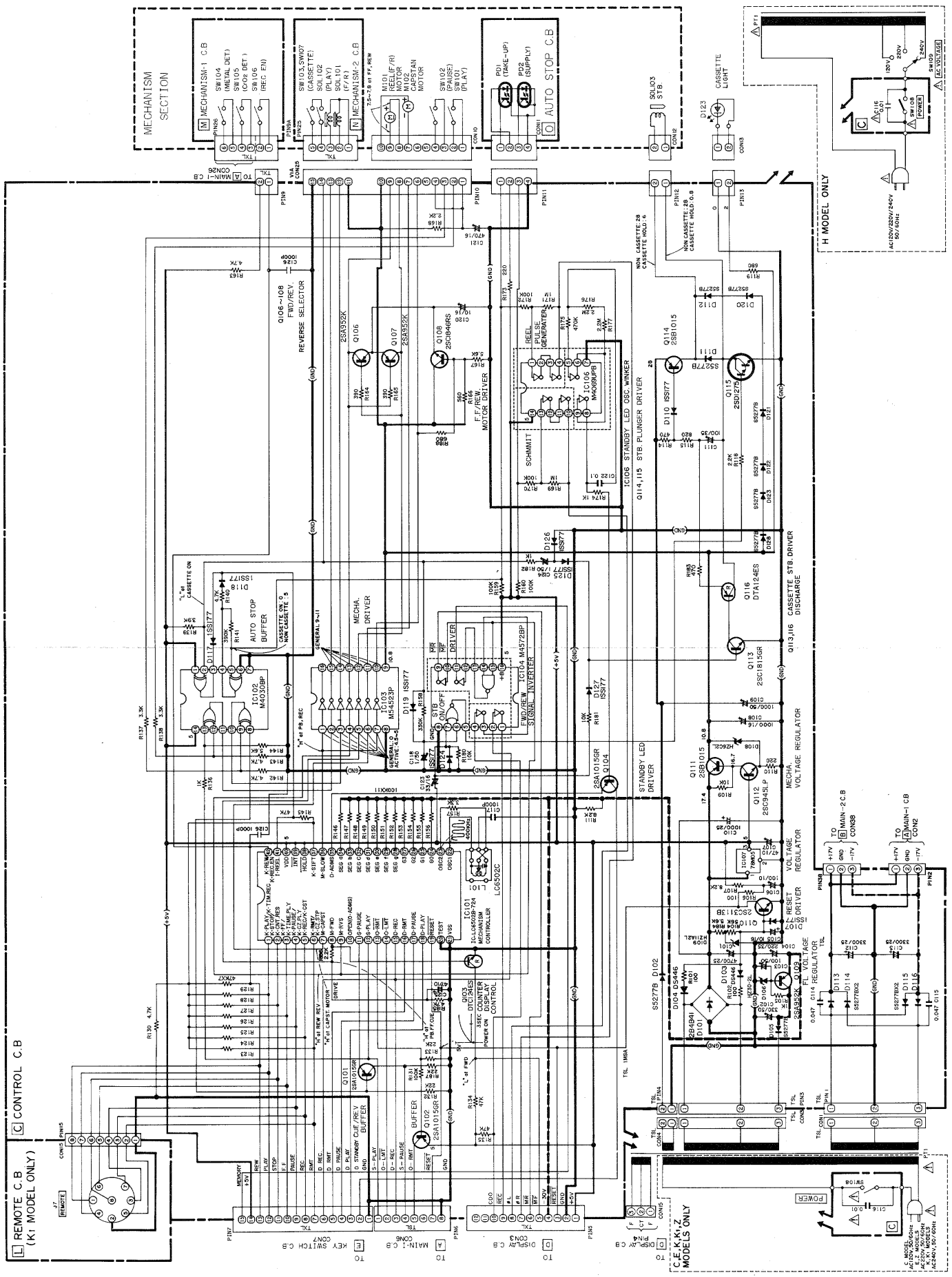
H CAL. VR C.B

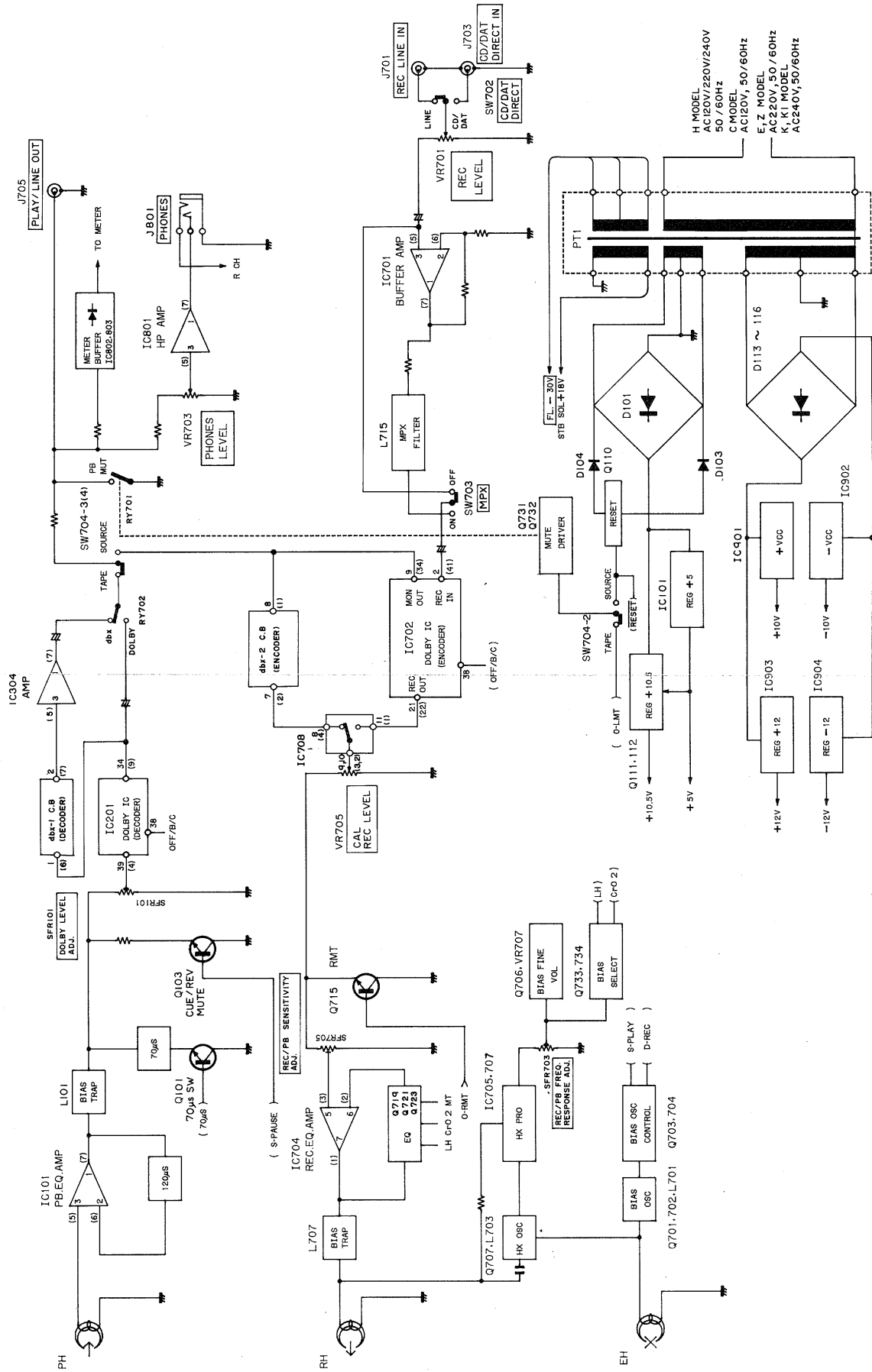




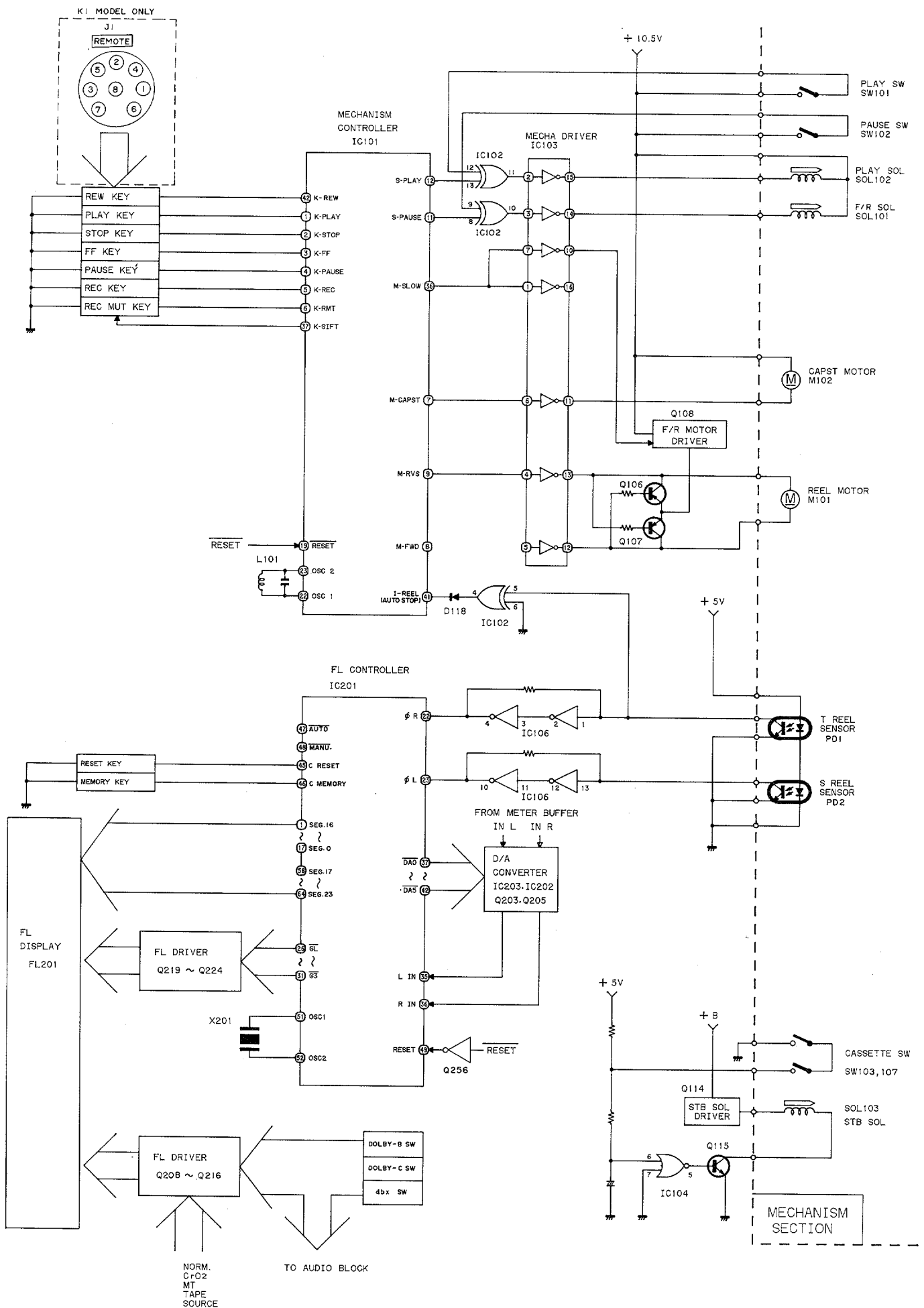
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15



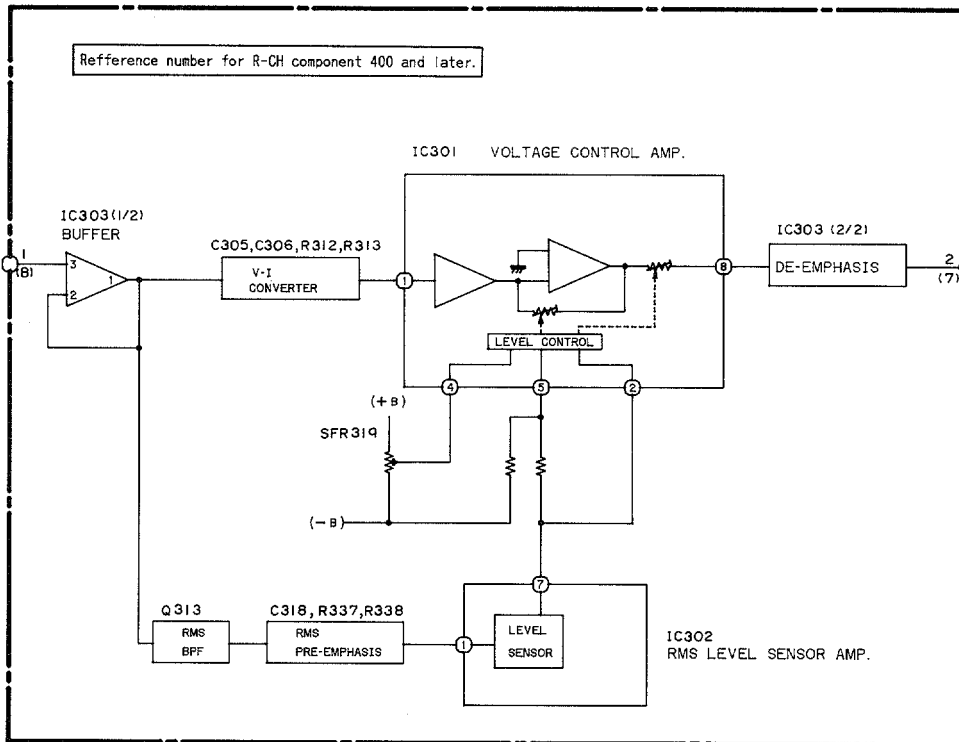




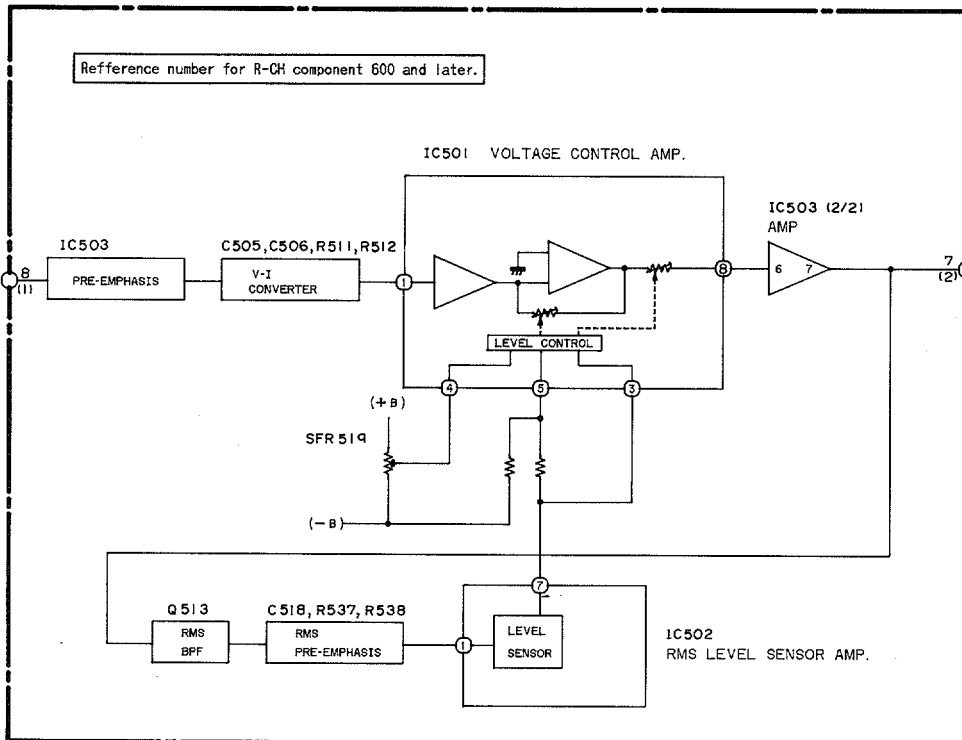
BLOCK DIAGRAM-2



dbx-1 C.B (DECODER)

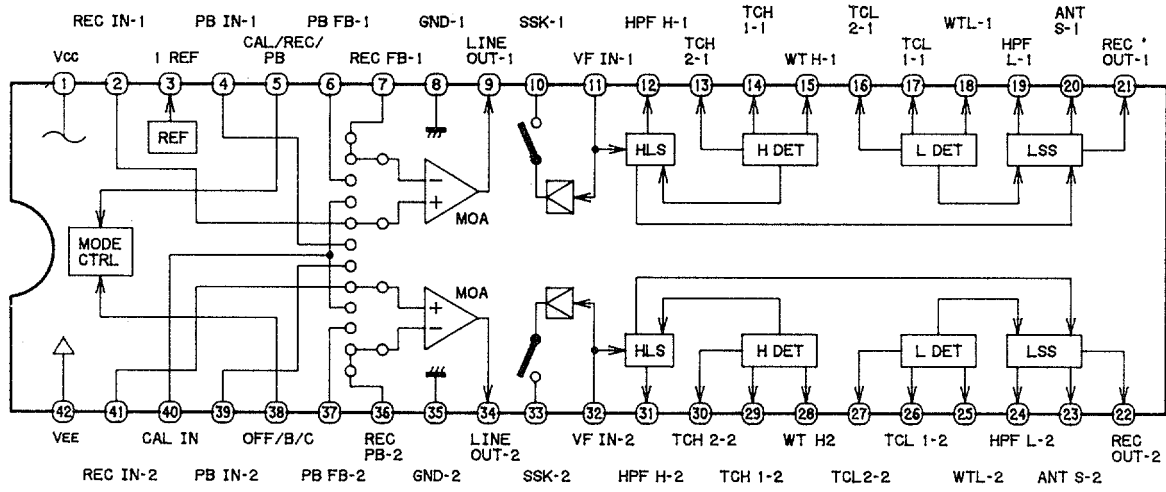


dbx-2 C.B (ENCODER)

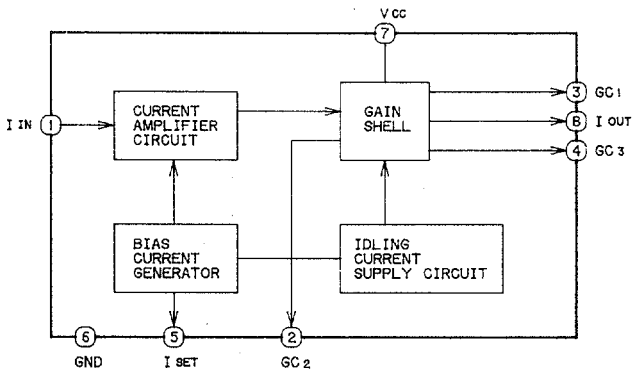


IC BLOCK DIAGRAM

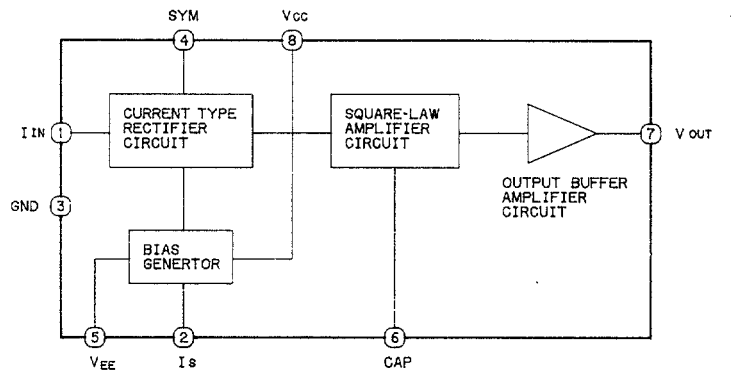
IC. CX20188



IC. μ PC1252H2

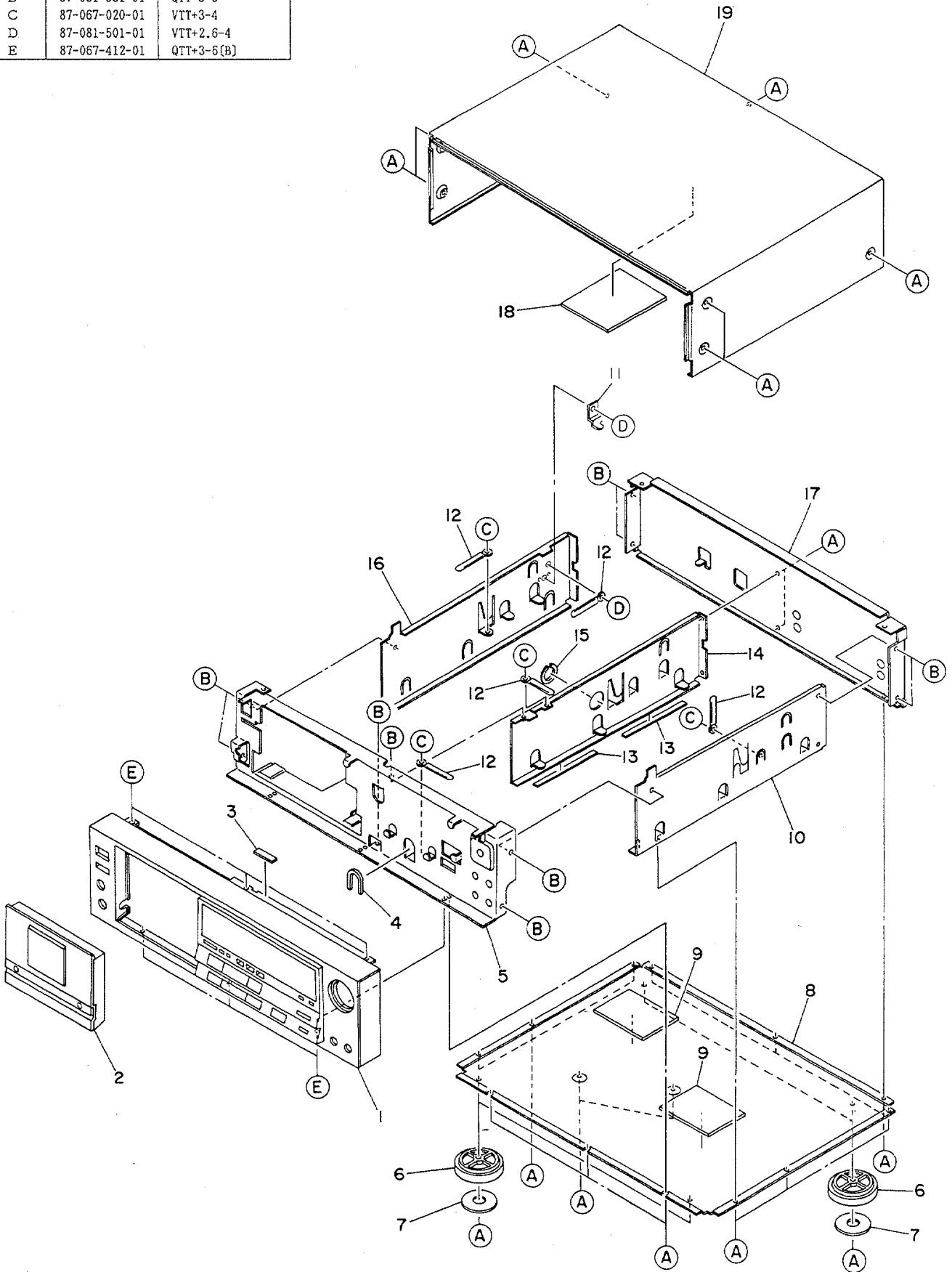


IC. μ PC1253H2



EXPLODED VIEW-1

REF. NO.	PART NO.	DESCRIPTION
A	87-067-277-01	UTT+3-6(B)
B	87-081-531-01	QTT+3-6
C	87-067-020-01	VTT+3-4
D	87-081-501-01	VTT+2.6-4
E	87-067-412-01	QTT+3-6(B)

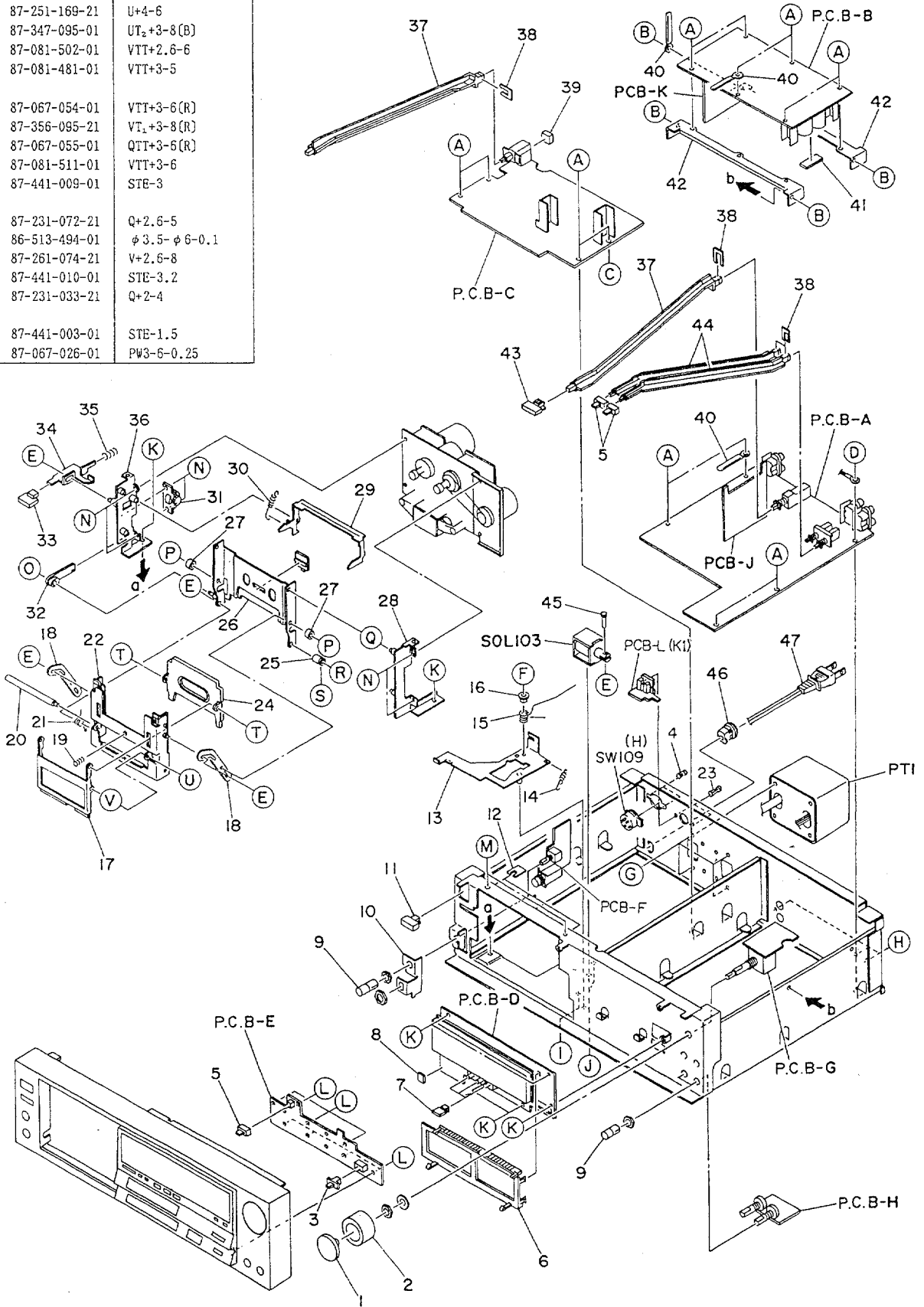


MECHANICAL PARTS LIST

PART NO. CHANGED TO	REF. NO.	PART NO.	DESCRIPTION	COMMON MODEL	Q, TY
	1-1	*09-047-379-010	FRONT CABINET ASSY	*	1
	1-2	09-047-380-010	CASSETTE BOX WINDOW ASSY	*	1
	1-3	*82-226-281-010	S CUSHION 8X28X2	XK-009	1
	1-4	*82-226-276-010	BUSHING 61	XK-009	1
	1-5	*82-226-201-010	FRONT CHASSIS ASSY	XK-009	1
	1-6	*84-738-022-010	FOOT		4
	1-7	*84-731-027-010	FELT, FOOT		4
	1-8	*82-230-006-010	PLATE, BOTTOM (8D-1)	*	1
	1-9	*82-226-274-010	DAMPER 80-60-3	XK-009	2
	1-10	*82-226-208-010	CHASSIS, SIDE R	XK-009	1
	1-11	*87-137-209-010	HOLDER B (E, K, K1, Z ONLY)		1
	1-12	*87-038-039-010	WIRE BINDER		5
	1-13	---	SHEET 100X10X2		2
	1-14	*82-226-209-010	CHASSIS, SIDE C	XK-009	1
	1-15	*82-226-277-010	BUSHING 102	XK-009	1
	1-16	*82-226-207-010	CHASSIS, SIDE L	XK-009	1
	1-17	*82-230-018-010	PANEL, REAR (H ONLY)	*	1
	1-17	*82-230-013-010	PANEL, REAR (C ONLY)	*	1
	1-17	*82-230-019-010	PANEL, REAR (E ONLY)	*	1
	1-17	*82-230-025-010	PANEL, REAR (K ONLY)	*	1
	1-17	*82-230-026-010	PANEL, REAR (K1 ONLY)	*	1
	1-17	*82-230-020-010	PANEL, REAR (Z ONLY)	*	1
	1-18	*82-217-251-010	DAMPER 120-80	*	1
	1-19	*82-230-005-010	CABINET, STEEL	*	1

EXPLODED VIEW-2

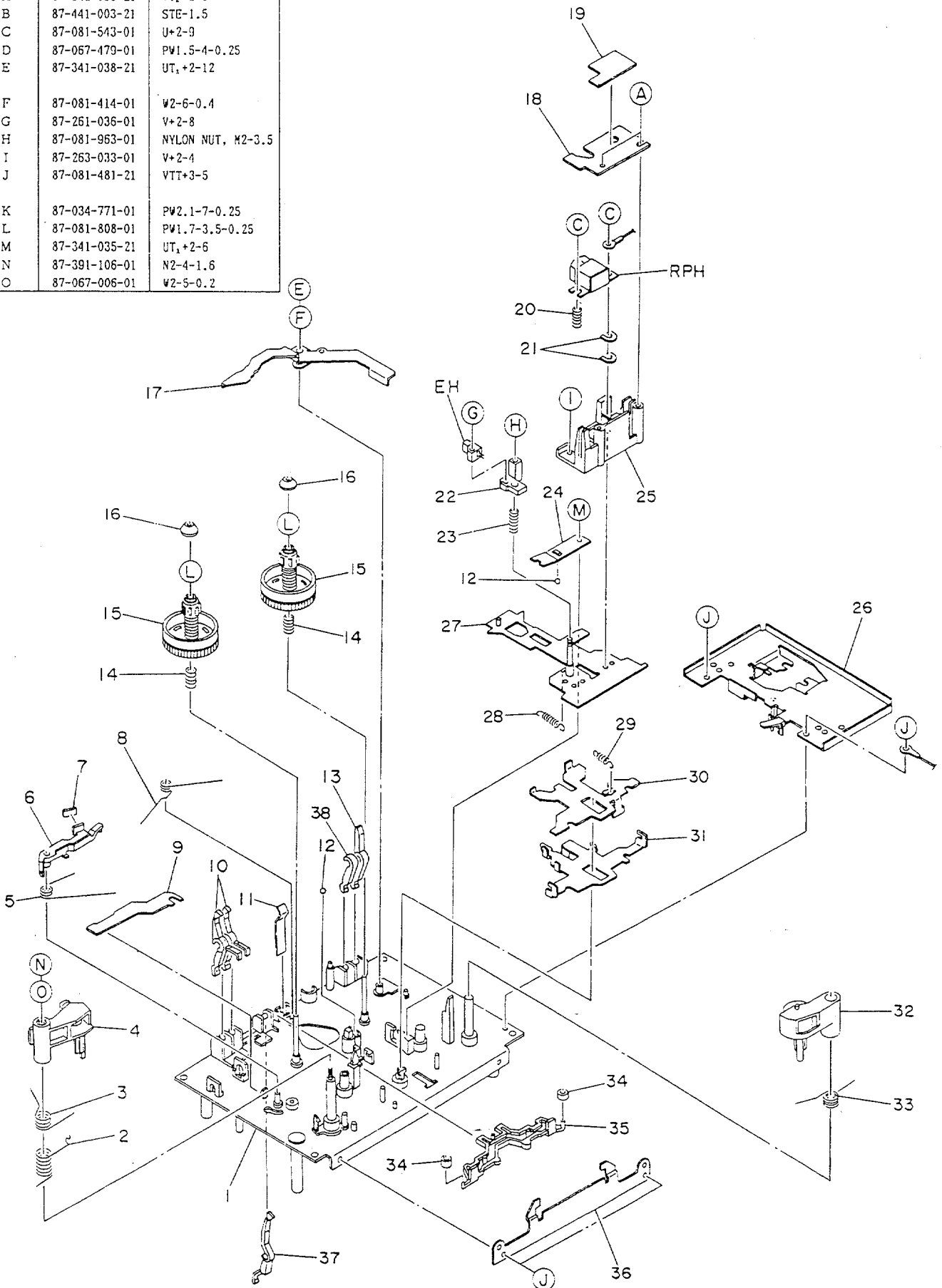
REF.NO.	PART NO.	DESCRIPTION
A	87-518-094-21	VFT ₂ +3-6(R)
B	87-081-531-01	QTT+3-6
C	87-067-065-01	FW3.2-8-0.25
D	87-521-094-21	VFT ₂ +3-6
E	82-190-206-01	STE-2
F	87-081-513-01	VTT+3-10
G	87-251-169-21	U+4-6
H	87-347-095-01	UT ₂ +3-8(B)
I	87-081-502-01	VTT+2.6-6
J	87-081-481-01	VTT+3-5
K	87-067-054-01	VTT+3-6(R)
L	87-356-095-21	VT ₁ +3-8(R)
M	87-067-055-01	QTT+3-6(R)
N	87-081-511-01	VTT+3-6
O	87-441-009-01	STE-3
P	87-231-072-21	Q+2.6-5
Q	86-513-494-01	φ 3.5-φ 6-0.1
R	87-261-074-21	V+2.6-8
S	87-441-010-01	STE-3.2
T	87-231-033-21	Q+2-4
U	87-441-003-01	STE-1.5
V	87-067-026-01	PW3-6-0.25



PART NO. CHANGED TO	REF. NO.	PART NO.	DESCRIPTION	COMMON MODEL	Q, TY
	2-1	*84-738-009-010	KNOB VOLUME R ASSY		1
	2-2	*84-738-008-010	KNOB VOLUME L ASSY		1
	2-3	*84-732-010-010	KNOB, SLIDE TIME		1
	2-4	*87-085-090-010	NYLON RIVET 3-6.5 (H ONLY)		2
	2-5	*82-226-027-010	PUSH-BUTTON	XK-009	3
	2-6	*82-226-212-010	HOLDER, FL	XK-009	1
	2-7	*81-777-003-010	PUSH-BUTTON, TONE		4
	2-8	*82-598-247-110	RUBBER CUSHION 10X7X5		1
	2-9	*84-738-015-110	KNOB ROTARY ASSY		5
	2-10	*82-226-214-010	HOLDER, HEADPHONE	XK-009	1
	2-11	*84-721-023-010	PUSH-BUTTON, POWER		1
	2-12	*82-226-234-010	SPACER U	XK-009	2
	2-13	*82-226-260-010	LEVER PLUNGER ASSY	XK-009	1
	2-14	*82-226-263-010	E-SPRING, LEVER	XK-009	1
	2-15	*82-226-264-010	T-SPRING, LEVER	XK-009	1
	2-16	*82-226-262-010	SHAFT LEVER	XK-009	1
	2-17	*82-226-244-010	LEVER, CASSETTE	XK-009	1
	2-18	*82-226-236-010	LEVER, CASSETTE BOX	XK-009	2
	2-19	*82-226-246-010	C-SPRING, CASSETTE	XK-009	1
	2-20	*82-226-245-010	SHAFT, CASSETTE	XK-009	1
	2-21	*82-226-232-010	T-SPRING, OPEN	XK-009	1
	2-22	*82-226-237-010	CASSETTE BOX ASSY	XK-009	1
	2-23	*87-084-063-010	NYLON RIVET 3-5.5 (K1 ONLY)		2
	2-24	*09-047-345-010	PANEL STABILIZER ASSY	*	1
	2-25	*82-226-231-010	COLLAR, CASSETTE BOX R	XK-009	1
	2-26	*82-226-042-010	CASSETTE PLATE ASSY	XK-009	1
	2-27	*82-188-229-010	COLLAR, CASSETTE BOX L		2
	2-28	*82-226-218-010	MECHANISM HOLDER R ASSY		1
	2-29	*82-226-215-110	LEVER, EJECT	XK-009	1
	2-30	*82-226-248-010	E-SPRING, EJECT LEVER	XK-009	1
	2-31	82-179-228-010	OIL-DAMPER		1
	2-32	*82-541-240-110	LEVER, OIL-DAMP		1
	2-33	*82-226-025-010	PUSH-BUTTON, EJECT	XK-009	1
	2-34	*82-226-229-010	PLATE, EJECT	XK-009	1
	2-35	*82-226-249-010	C-SPRING, EJECT	XK-009	1
	2-36	*82-226-216-010	MECHANISM HOLDER L ASSY	XK-009	1
	2-37	*82-226-210-010	ROD B	XK-009	2
	2-38	*82-385-383-110	STOPPER, ROD		4
	2-39	*82-226-251-010	G CUSHION 12X12X7	XK-009	1
	2-40	*87-038-039-010	WIRE BINDER		3
	2-41	*82-226-273-010	DAMPER LR 10X30X3	XK-009	2
	2-42	*82-226-204-010	SUB FRAME A	XK-009	2
	2-43	*82-188-012-010	KNOB, POWER		1
	2-44	*82-226-213-010	ROD A	XK-009	2
	2-45	*82-226-268-010	SHAFT, PLUNGER	XK-009	1
	2-46	*87-785-199-010	CORD BUSHING 2271		1
	2-47	*87-034-732-010	AC CORD (H ONLY)		1
	2-47	*87-034-776-010	AC CORD (C ONLY)		1
	2-47	*87-034-736-010	AC CORD (E, Z ONLY)		1
	2-47	*87-034-734-010	AC CORD (K, K1 ONLY)		1

EXPLODED VIEW-3

REF.NO.	PART NO.	DESCRIPTION
A	87-342-035-21	VT ₁ +2-6
B	87-441-003-21	STE-1.5
C	87-081-543-01	U+2-9
D	87-067-479-01	PW1.5-4-0.25
E	87-341-038-21	UT ₁ +2-12
F	87-081-414-01	W2-6-0.4
G	87-261-036-01	V+2-8
H	87-081-963-01	NYLON NUT, M2-3.5
I	87-263-033-01	V+2-4
J	87-081-481-21	VTT+3-5
K	87-034-771-01	PW2.1-7-0.25
L	87-081-808-01	PW1.7-3.5-0.25
M	87-341-035-21	UT ₁ +2-6
N	87-391-106-01	N2-4-1.6
O	87-067-006-01	W2-5-0.2

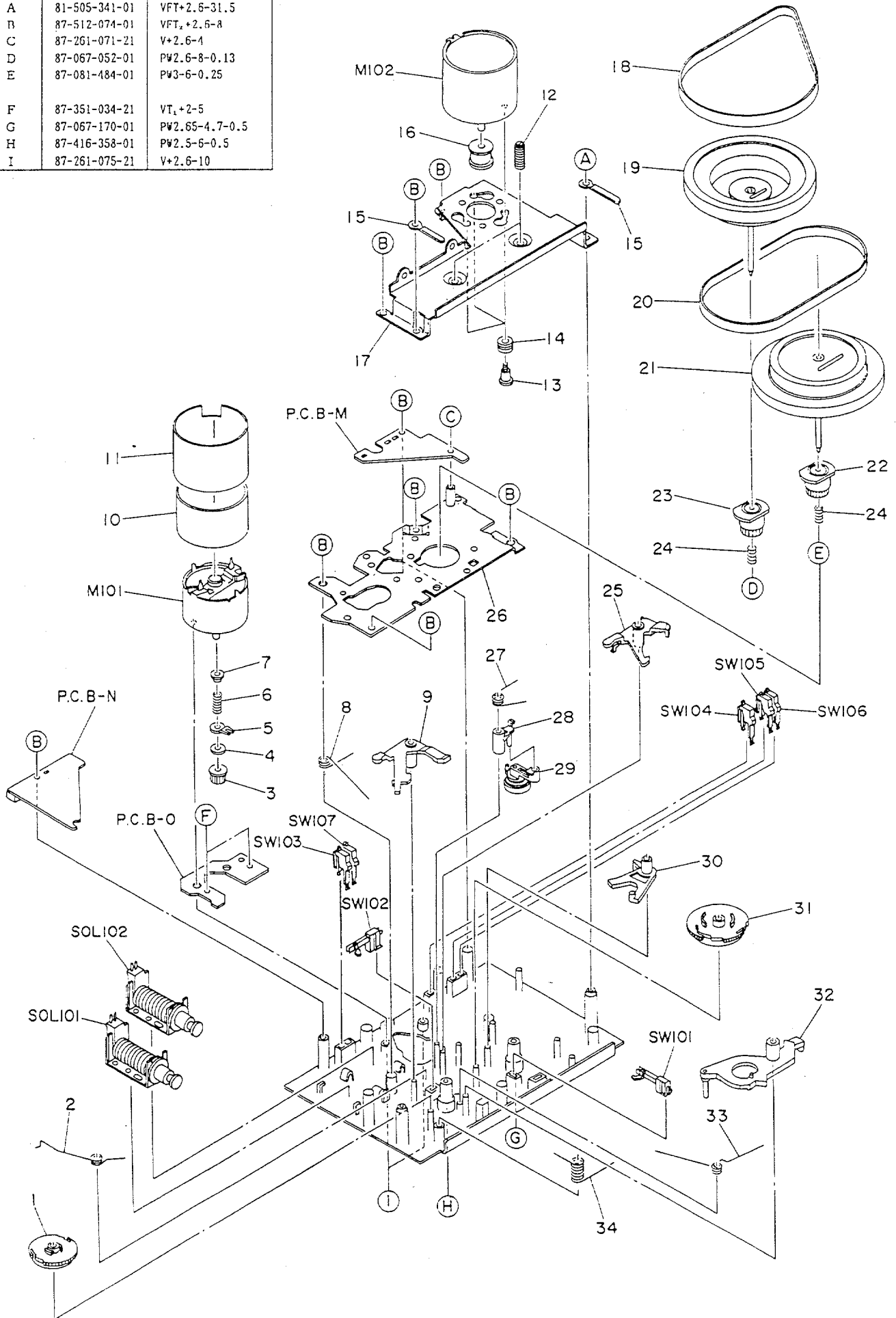


PART NO. CHANGED TO	REF. NO.	PART NO.	DESCRIPTION	COMMON MODEL	Q, TY
	3-1	*86-543-201-110	OUTSEAT ASSY		1
	3-2	*81-507-228-010	C-SPRING,PINCH LEVER S		1
	3-3	*81-507-217-110	T-SPRING,PINCH LEVER S		1
	3-4	*81-507-207-310	PINCH LEVER S ASSY		1
	3-5	*81-507-223-010	T-SPRING,B.T		1
	3-6	*81-507-222-010	LEVER,BACK TENSION		1
	3-7	*81-505-237-010	FELT,SLIDE BRAKE		1
	3-8	*81-505-268-010	T-SPRING,SLIDE BRAKE		1
	3-9	*81-505-238-010	PLATE,EJECT BLOCKING		1
	3-10	*81-505-241-210	LEVER,CHROME REC BLOCKING		2
	3-11	*81-505-260-010	P-SPRING,CASSETTE PRESSURE		1
	3-12	87-073-005-010	STEEL BALL 2		2
	3-13	*81-505-364-010	LEVER,CASSETTE SENSOR 1		1
	3-14	*81-507-219-010	C-SPRING,S REEL PLATFORM		2
	3-15	86-543-240-010	REEL PLATFORM S ASSY		2
	3-16	*82-303-398-010	CAP,TAKE-UP REEL PLATFORM		2
	3-17	*81-505-307-010	LEVER,BRAKE EJECT		1
	3-18	*82-226-211-010	COVER,HEAD	XK-009	1
	3-19	*82-226-049-110	LABEL 2,HEAD	XK-009	1
	3-20	*86-543-224-010	C-SPRING,AZIMUTH		1
	3-21	*81-507-227-010	SPACER		2
	3-22	*86-543-204-110	HOLDER,EH		1
	3-23	*86-543-225-010	C-SPRING,EH		1
	3-24	*81-507-224-010	P-SPRING,ACTUATING CHASSIS		1
	3-25	*86-543-203-210	BASE,HEAD		1
	3-26	*86-543-205-010	HOLDER,MOTOR C		1
	3-27	*86-543-246-010	ACTUATING CHASSIS ASSY 2		1
	3-28	*86-543-241-010	E-SPRING,ACTUATING CHASSIS B		1
	3-29	*81-505-266-010	E-SPRING,PLATE PAUSE		1
	3-30	*81-505-207-010	PLATE,PAUSE		1
	3-31	*81-507-220-010	PLATE,PINCH LEVER		1
	3-32	81-505-210-210	PINCH LEVER F ASSY		1
	3-33	*81-505-267-010	T-SPRING,PINCH F		1
	3-34	*81-507-229-010	G BRAKE		2
	3-35	*81-505-236-110	LEVER,SLIDE BRAKE		1
	3-36	*86-543-231-010	HOLDER,ACTUATING CHASSIS		1
	3-37	*81-505-242-110	LEVER,METAL		1
	3-38	*81-505-365-010	LEVER,CASSETTE SENSOR 2		1

Note) Cut the tip of 3-55 Lever Cassette Sensor 2 when using it for servicing.

EXPLODED VIEW-4

REF. NO.	PART NO.	DESCRIPTION
A	81-505-341-01	VFT+2.6-31.5
B	87-512-074-01	VFT _x +2.6-8
C	87-261-071-21	V+2.6-4
D	87-067-052-01	PW2.6-8-0.13
E	87-081-484-01	PW3-6-0.25
F	87-351-034-21	VT ₁ +2-5
G	87-067-170-01	PW2.65-4.7-0.5
H	87-416-358-01	PW2.5-6-0.5
I	87-261-075-21	V+2.6-10



PART NO. CHANGED TO	REF. NO.	PART NO.	DESCRIPTION	COMMON MODEL	Q, TY
	4-1	*81-505-235-110	GEAR, PAUSE CAM		1
	4-2	*81-505-269-010	T-SPRING, PLATE PINCH		1
	4-3	*81-505-320-010	PULLEY, REEL MOTOR B		1
	4-4	*81-505-328-110	FELT 4.5-7.2-10		1
	4-5	*81-505-287-110	LEVER, IDLER FR C		1
	4-6	*81-505-290-010	C-SPRING, FR IDLER C		1
	4-7	*81-505-289-010	PLATE, PRESSURE SPRING		1
	4-8	*81-505-271-110	T-SPRING, TRIGGER LEVER		1
	4-9	*81-505-233-010	LEVER, TRIGGER PAUSE		1
	4-10	*81-505-606-010	SHIELD PLATE		1
	4-11	81-505-608-010	SHIELD PLATE B		1
	4-12	*82-565-373-010	SCREW, THRUST		2
	4-13	*87-081-483-010	SCREW M2.6, MOTOR		3
	4-14	*87-087-029-010	RUBBER CUSHION		3
	4-15	---	WIRE BINDER		2
	4-16	*86-543-218-210	PULLEY, MOTOR 10.68		1
	4-17	*81-507-221-010	HOLDER, MOTOR		1
	4-18	86-543-230-110	BELT, MAIN		1
	4-19	81-507-242-110	FLYWHEEL T ASSY FD		1
	4-20	86-543-245-010	BELT B, RUBBER		1
	4-21	81-507-244-110	FLYWHEEL S ASSY FD		1
	4-22	*81-505-354-010	GEAR, FLYWHEEL 2.7		1
	4-23	*81-505-225-010	GEAR, FLYWHEEL F		1
	4-24	*81-505-261-010	C-SPRING, FLYWHEEL		2
	4-25	*81-505-231-010	LEVER, TRIGGER PLAY		1
	4-26	*86-543-220-010	CHASSIS ASSY B		1
	4-27	*81-505-282-010	T-SPRING, FR IDLER		1
	4-28	*81-505-254-110	LEVER, IDLER FR A		1
	4-29	81-507-231-210	FR IDLER ASSY		1
	4-30	*81-505-230-010	LEVER, PLAY		1
	4-31	*81-505-234-110	GEAR, PLAY CAM		1
	4-32	*81-505-308-010	LEVER, PAUSE B		1
	4-33	*81-505-272-010	T-SPRING, CAM		1
	4-34	*81-505-283-010	T-SPRING, LEVER PAUSE		1

■ ACCESSORIES/PACKAGE LIST

PART NO. CHANGED TO	REF. NO.	PART NO.	DESCRIPTION	COMMON MODEL	Q, TY
	1	*82-230-904-010	INSTRUCTION BOOKLET	*	1
	2	*87-032-845-010	SIEMENS PLUG (H ONLY)		1
	3	*87-034-773-010	PIN CORD, R-237W-1M		2